



# Live Load Design

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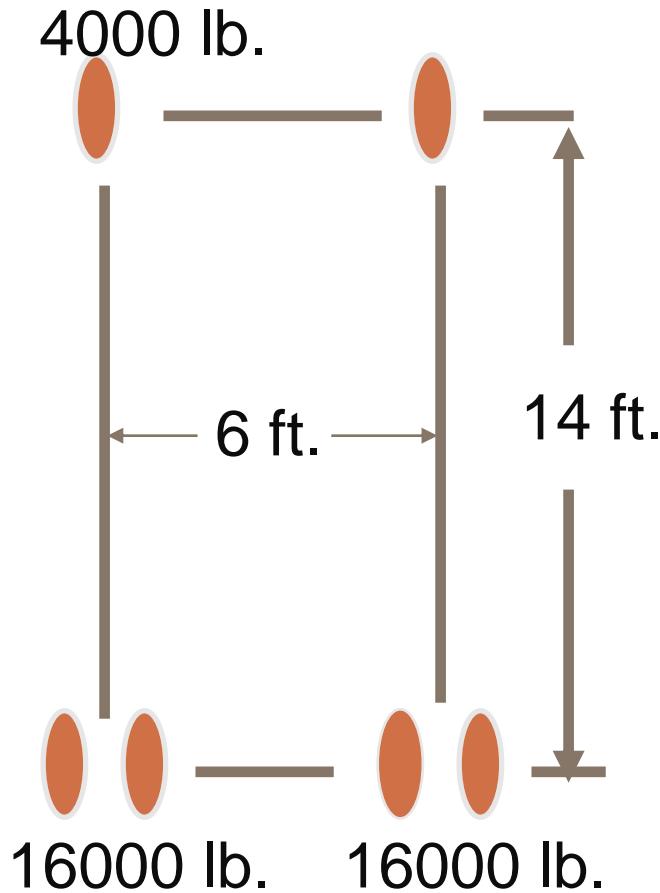


# Outline

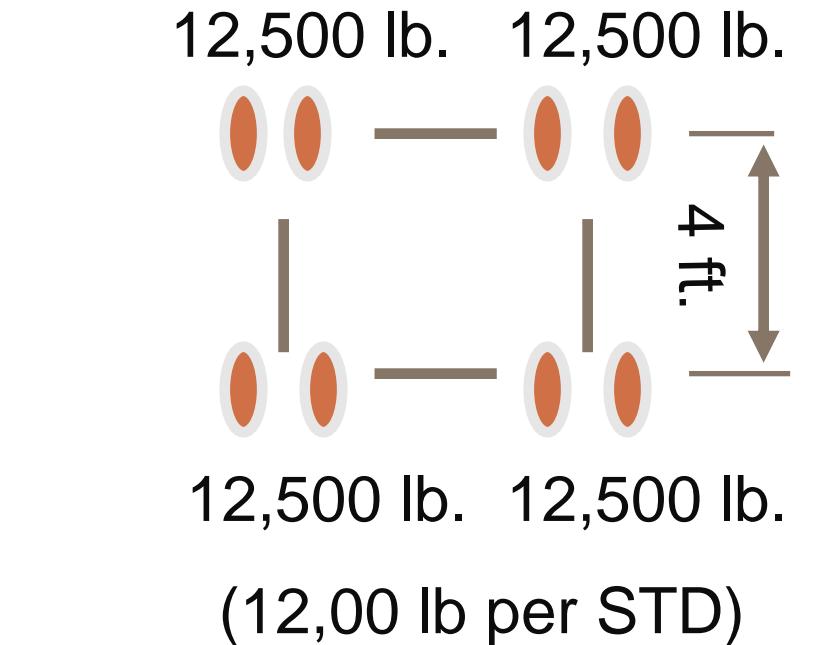
- AASHTO HL – 93 Live Load
- Application of the Load
  - < 2 feet
  - $\geq$  2 feet
- Live Load Bedding Factors
- Examples



# Live Load Spacing – HL-93



**AASHTO  
HS 20 LOAD**

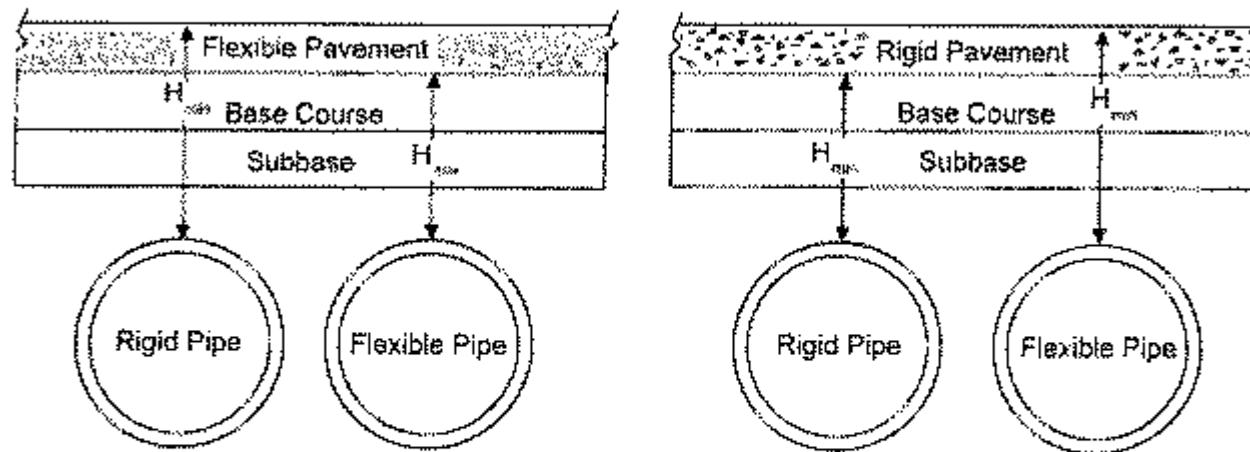


**AASHTO  
ALTERNATE LOAD**



# Where are We Measuring From? (C12.6.3)

Minimum Cover Orientation



$H_{\text{min}}$  = minimum allowable cover dimension

Note: The minimum cover dimension is not to be confused with the fill height used for calculation purposes, which shall be from the top of the pipe to the top of the surface, regardless of the pipe type or pavement type.



# Less Than 2 Feet of Cover

$$E = 96 + 1.44S \quad (4.6.2.10.2-1)$$

E = Distribution width perpendicular to span in inches

S = Clear Span in feet

$E_{span}$  = Distribution width parallel to span in inches

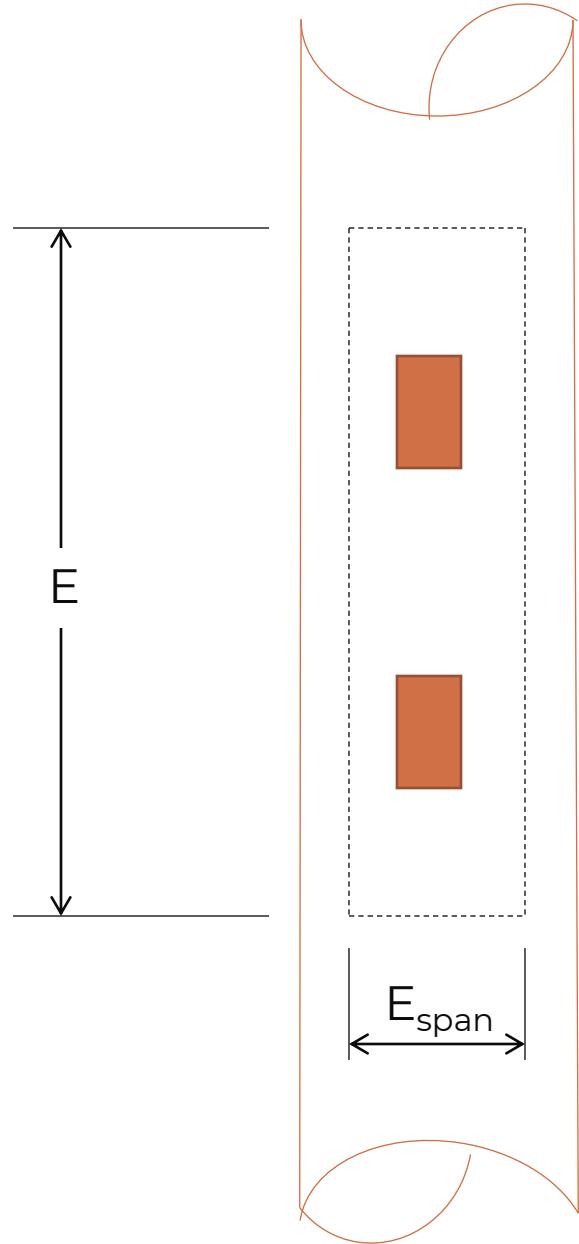
$$E_{span} = L_T + LLDF(H)$$

$L_T$  = length of contact area parallel to span (in)

LLDF = live load distribution factor

H = depth of fill

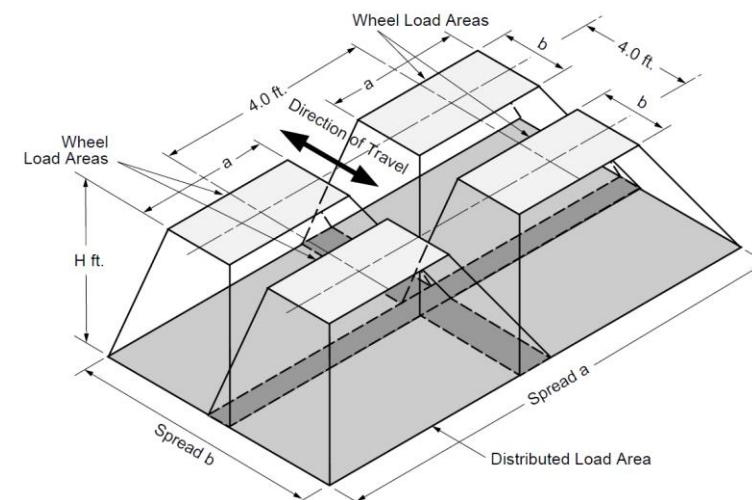
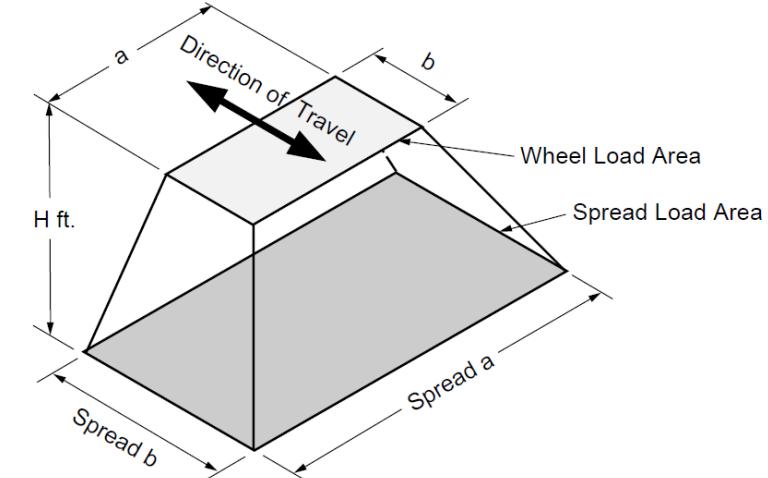
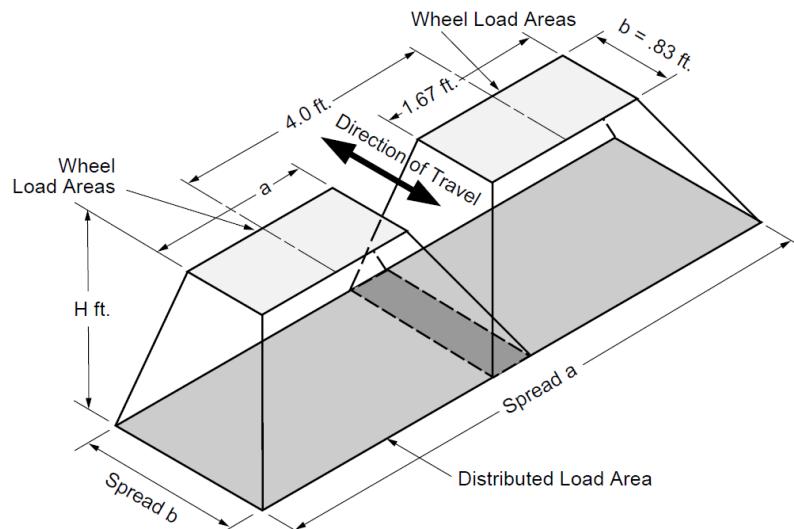
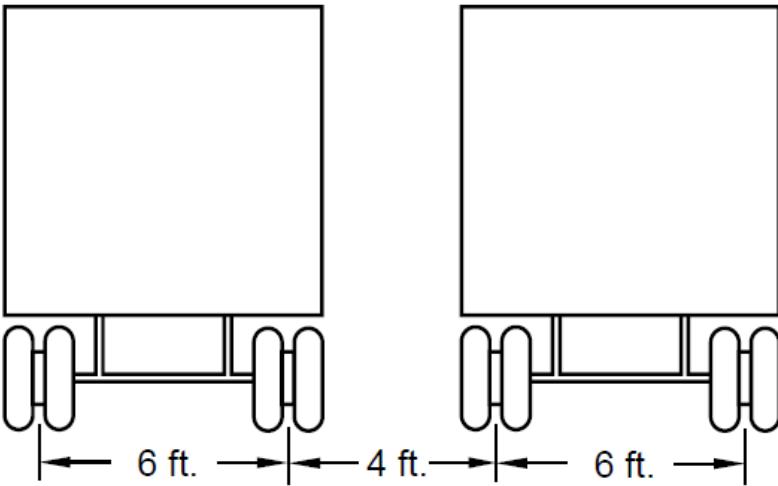




Live Load Spread for Less  
Than 2 feet of Cover (single axle)  
**(Parallel to Span)**



# Live Load $\geq$ 2 ft.



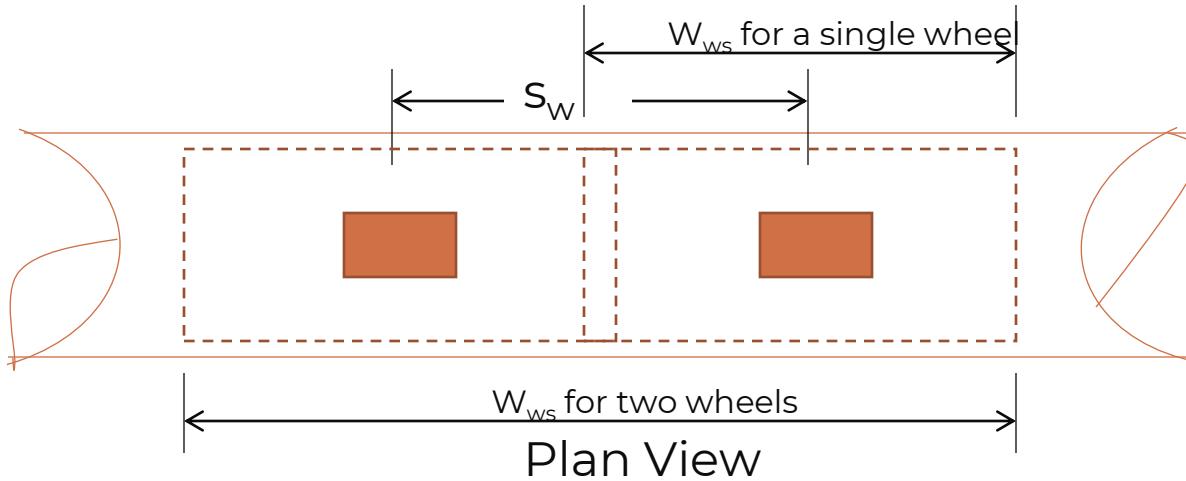
# Live Load Distribution Through Soil

**Table 3.6.1.2.6a-1—Live Load Distribution Factor (LLDF) for Buried Structures**

| Structure type                           | Transverse to span  | Parallel to span   |
|--|---|--------------------|
| Concrete Pipe with depth 2 ft or greater | 1.15 for diameter 2 ft. or less<br>1.75 for diameters 8 ft or greater<br>Linearly interpolate for LLDF between these limits | Same as transverse |
| All other culverts and buried structures | 1.15  | 1.15               |

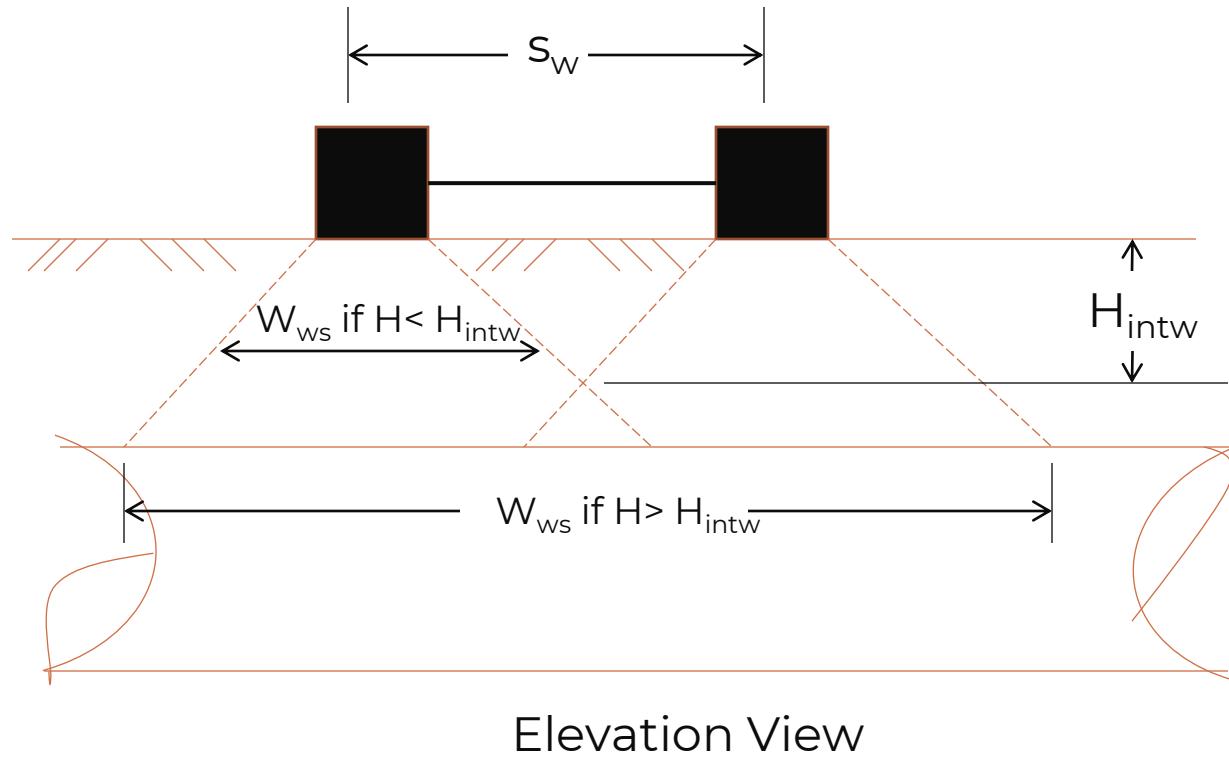


# Interaction Depth for Wheels

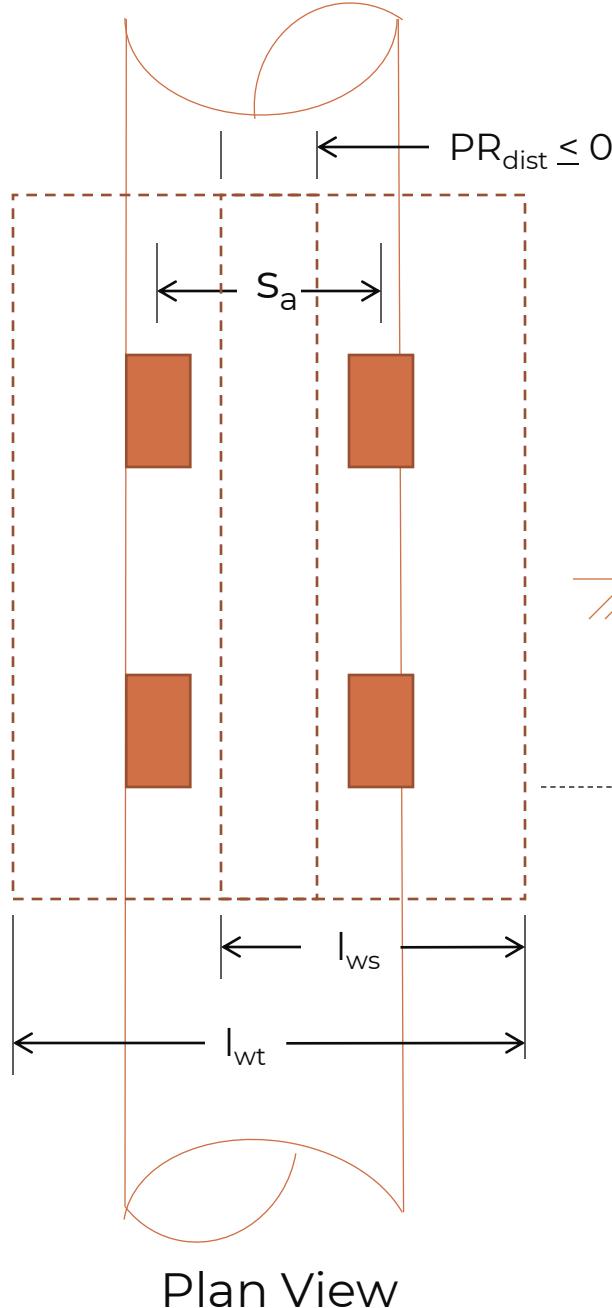


AASHTO Eq. 3.6.1.2.6b-1

$$H_{int} = \frac{s_w - \frac{w_t}{12} - \frac{0.06D_j}{12}}{LLDF}$$

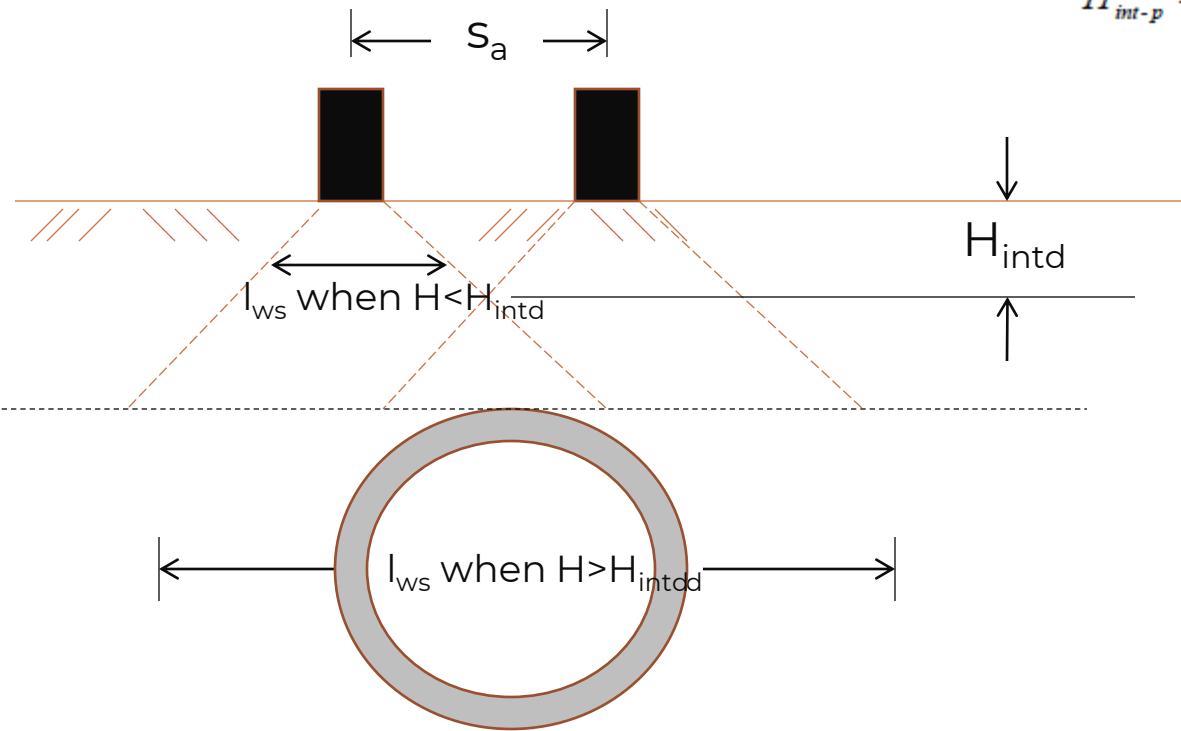


## Interaction Depth for (Tandem) Axles



**AASHTO Eq. 3.6.1.2.6b-4**

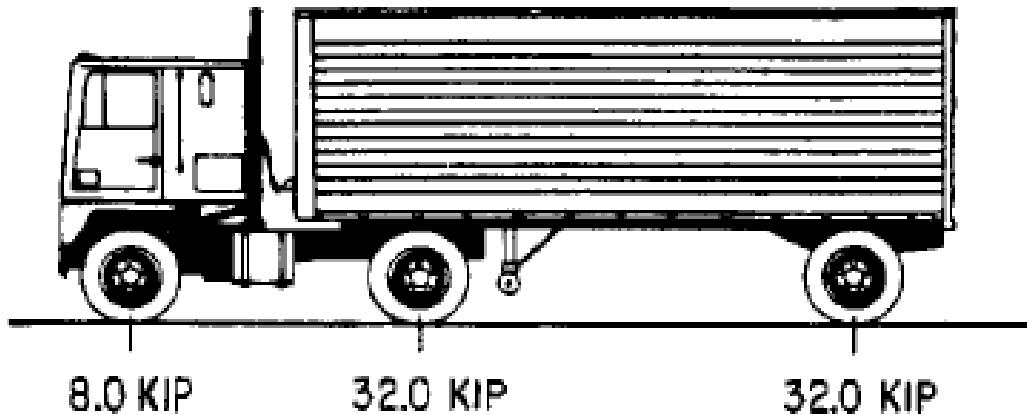
$$H_{int-p} = \frac{s_a - \frac{l_t}{12}}{LLDF}$$



Elevation View



# Impact Factor



$$IM = 33 (1.0 - 0.125 H) \geq 0\%$$



# Multiple Presence Factor

**Table 3.6.1.1.2-1—Multiple Presence Factors,  $m$**

| Number of Loaded Lanes | Multiple Presence Factors, $m$ |
|------------------------|--------------------------------|
| 1                      | 1.20                           |
| 2                      | 1.00                           |
| 3                      | 0.85                           |
| >3                     | 0.65                           |

## AASHTO 3.6.1.2.6

“For traffic parallel to the span, culverts shall be analyzed for a single loaded with the single lane multiple presence factor.”



# Live Load on the Pipe

$$LL_{press} = \frac{P \left( 1 + \frac{IM}{100} \right) (\text{mpf})}{A_{LL}}$$

mpf = 1.2 for traffic parallel to span

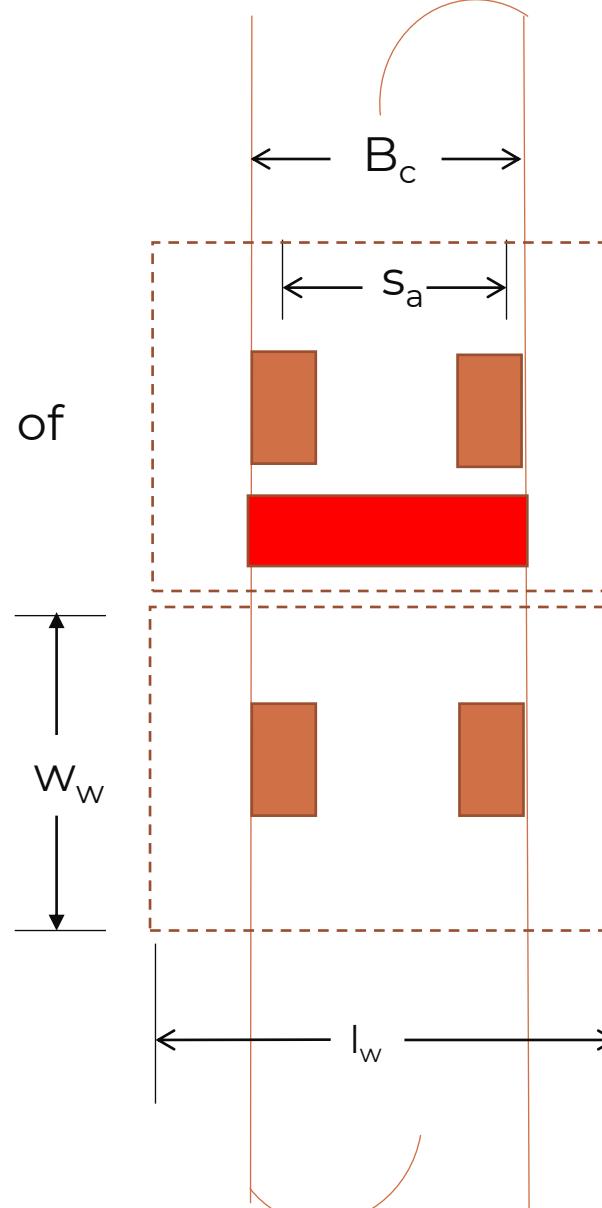
$$A_{LL} = w_w \times l_w$$

Dim = smaller of  $B_c$  or  $l_w$

$$W_{LL} = \text{Dim} \times LL_{press}$$

$$W_{LL} = \text{lbs/ft}$$

Direction of Traffic  

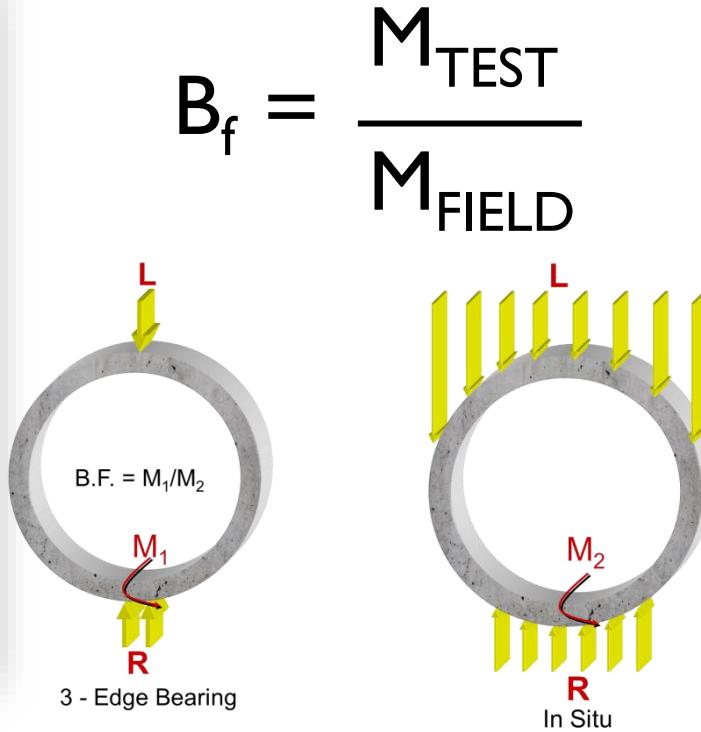
# D-Load Equation

$$D = \left( \frac{12}{S_i} \right) \left( \frac{W_E + W_F}{B_{FE}} + \frac{W_L}{B_{FLL}} \right) \quad (12.10.4.3.1-1)$$

$B_F$  = Bedding Factor



# Bedding Factors



Where:

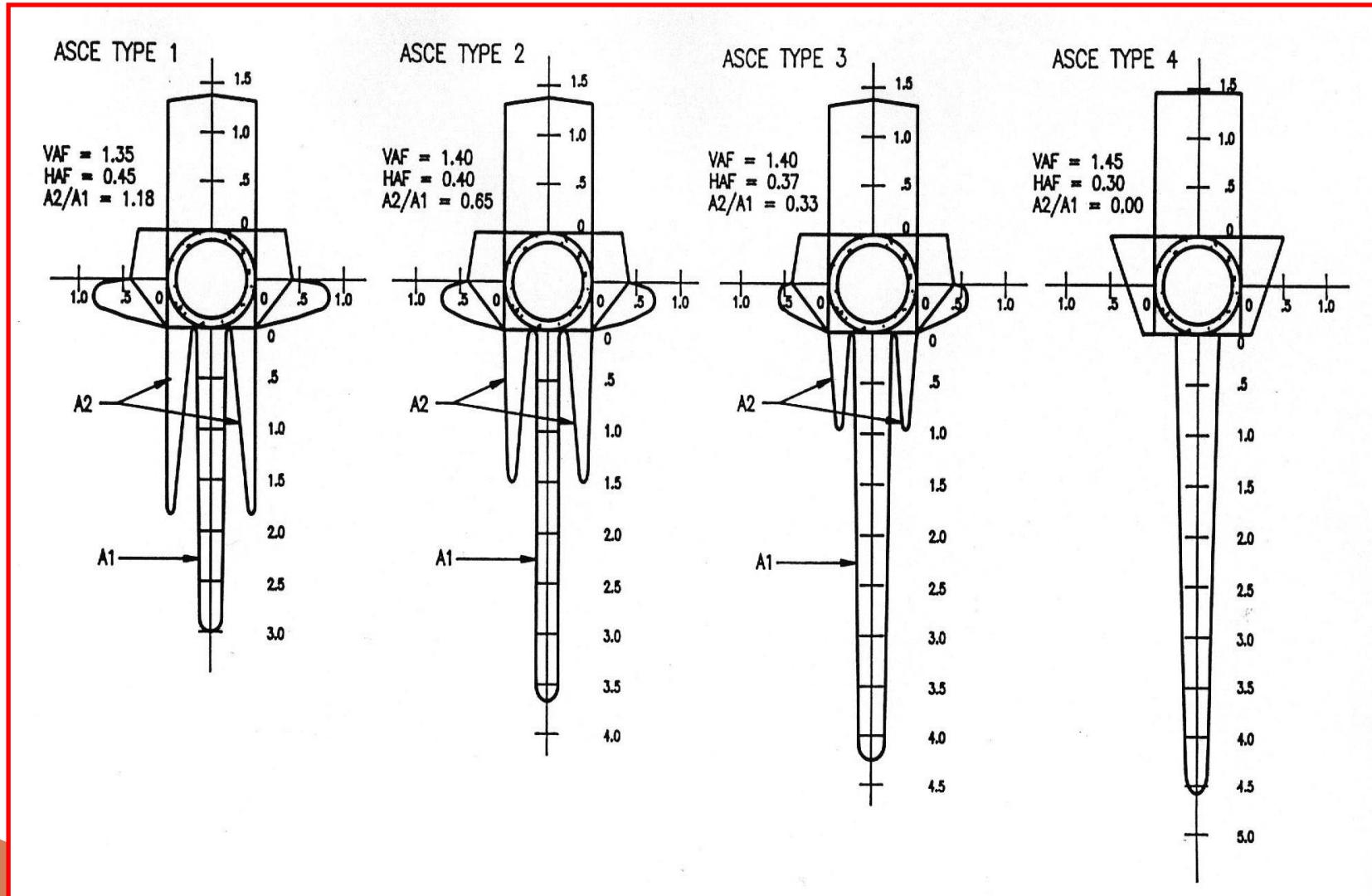
$B_f$  = Bedding factors

$M_{FIELD}$  = Maximum moment in pipe under field loads before failure, (inch-pounds)

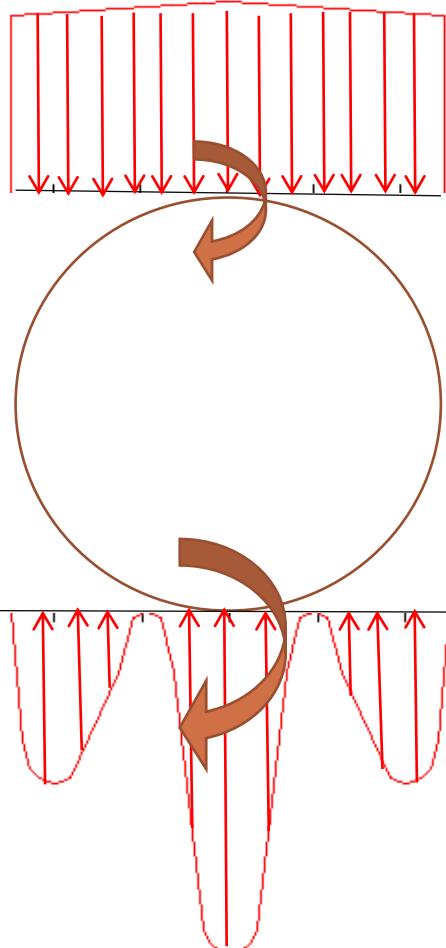
$M_{TEST}$  = Maximum moment in pipe under three-edge bearing test before failure, (inch-pounds)



# Heger Distribution Drawn to Scale



Earth Load

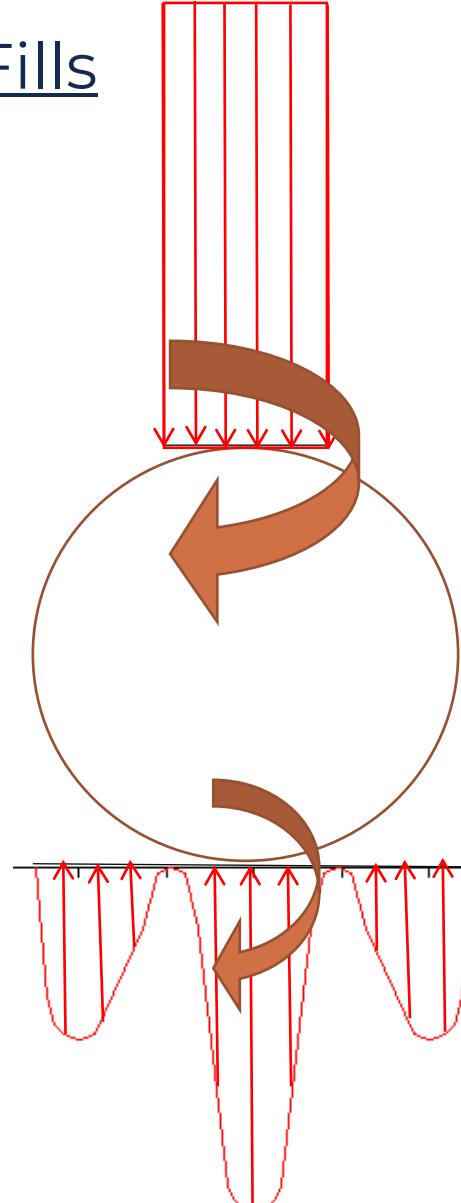


Higher Moment at Invert  
with Earth Load

## Under Shallow Fills

$$Bf_{LL} < Bf_E$$

Live Load



Higher Moment at Crown  
with Shallow Live Load



# Moment from Live Load – Bedding Factor

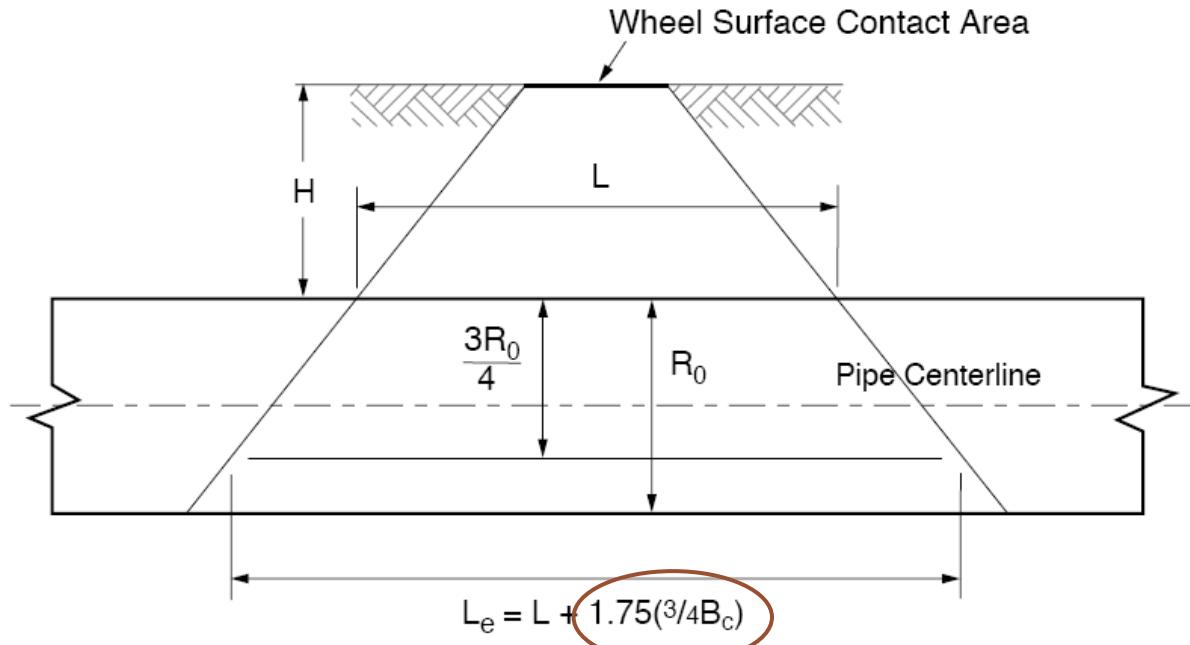
**OLD**

Table 12.10.4.3.2c-1—Bedding Factors,  $B_{FLL}$ , for the Design Truck

| Fill Height, ft | Pipe Diameter, in. |     |     |     |     |     |     |     |     |     |     |
|-----------------|--------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|                 | 12                 | 24  | 36  | 48  | 60  | 72  | 84  | 96  | 108 | 120 | 144 |
| 0.5             | 2.2                | 1.7 | 1.4 | 1.3 | 1.3 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 |
| 1.0             | 2.2                | 2.2 | 1.7 | 1.5 | 1.4 | 1.3 | 1.3 | 1.3 | 1.1 | 1.1 | 1.1 |
| 1.5             | 2.2                | 2.2 | 2.1 | 1.8 | 1.5 | 1.4 | 1.4 | 1.3 | 1.3 | 1.3 | 1.1 |
| 2.0             | 2.2                | 2.2 | 2.2 | 2.0 | 1.8 | 1.5 | 1.5 | 1.4 | 1.4 | 1.3 | 1.3 |
| 2.5             | 2.2                | 2.2 | 2.2 | 2.2 | 2.0 | 1.8 | 1.7 | 1.5 | 1.4 | 1.4 | 1.3 |
| 3.0             | 2.2                | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 1.8 | 1.7 | 1.5 | 1.5 | 1.4 |
| 3.5             | 2.2                | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 1.9 | 1.8 | 1.7 | 1.5 | 1.4 |
| 4.0             | 2.2                | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 2.1 | 1.9 | 1.8 | 1.7 | 1.5 |
| 4.5             | 2.2                | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 2.0 | 1.9 | 1.8 | 1.7 |
| 5.0             | 2.2                | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 2.0 | 1.9 | 1.8 |
| 5.5             | 2.2                | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 2.0 | 1.9 |
| 6.0             | 2.2                | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 2.1 | 2.0 |
| 6.5             | 2.2                | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 | 2.2 |



# Previous Distribution of Live Load Through the Pipe



## Current Distribution of Live Load Through the Pipe

$$w_w = \frac{w_t}{12} + LLDF(H) + 0.06 \frac{D_i}{12}$$



# Moment from Live Load – Bedding Factor

## CURRENT

Table 12.10.4.3.2c-1—Bedding Factors,  $B_{FLL}$

| Pipe diameter, in. | Fill Height, ft |          |
|--------------------|-----------------|----------|
|                    | < 2.0 ft        | ≥ 2.0 ft |
| 12                 | 3.2             | 2.4      |
| 18                 | 3.2             | 2.4      |
| 24                 | 3.2             | 2.4      |
| 30 and larger      | 2.2             | 2.2      |

C12.10.4.3.2c

The relatively large bending stiffness in the longitudinal direction of concrete pipe results in the distribution of the live load force along the length of the pipe. This ratio of distribution length to pipe diameter is higher in small diameter pipes designed by the Indirect Design Method. The bedding factor has been adjusted in Table 12.10.4.3.2c-1 to account for this higher distribution length.



# D-Load Equation

$$D = \left( \frac{12}{S_i} \right) \left( \frac{W_E + W_F}{B_{FE}} + \frac{W_L}{B_{FLL}} \right) \quad (12.10.4.3.1-1)$$

where:

$B_{FE}$  = earth load bedding factor specified in Article 12.10.4.3.2a or Article 12.10.4.3.2b

$B_{FLL}$  = live load bedding factor specified in Article 12.10.4.3.2c

$S_i$  = internal diameter of pipe (in.)

$W_E$  = total unfactored earth load specified in Article 12.10.2.1 (kip/ft)

$W_F$  = total unfactored fluid load in the pipe as specified in Article 12.10.2.2 (kip/ft)

$W_L$  = total unfactored live load on unit length pipe specified in Article 12.10.2.3 (kip/ft)



# Indirect Design Process

1. Determine pipe installation method
2. Select bedding / standard installation
3. Calculate earth load
4. Calculate live load
5. Determine bedding factors
6. Factor of safety (Service Load)
7. Select pipe strength



# Example Circular RCP



# Indirect Design Process

1. Determine pipe installation method
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# Example Problem

- Pipe = 48" Circular Pipe
- Fill Height = 3 ft.
- Bedding = 90% Compaction of Granular Material up to Springline
- Live Load = AASHTO HL-93
- Direction of Traffic = Parallel to Span



# Pipe Information

- Circular Pipe
  - ID = 48 inches
  - $t = 48/12 + 1.75 = 5.75$  inches
    - A C-wall pipe is conservatively assumed
  - $B_c = 48 + 2(5.75) = 4.96$  feet



# Installation Information

- Standard Installation = Type 2
  - 90% compaction of a granular material
- Soil Unit Weight -  $\gamma_s$  = 120 pcf
- Vertical Arching Factor – VAF = 1.40



# AASHTO LRFD 12.10.2.1

Table 12.10.2.1-3 Coefficients for use with Figure 1.

|            | Installation Type |      |      |      |
|------------|-------------------|------|------|------|
|            | 1                 | 2    | 3    | 4    |
| <i>VAF</i> | 1.35              | 1.40 | 1.40 | 1.45 |
| <i>HAF</i> | 0.45              | 0.40 | 0.37 | 0.30 |
| <i>A1</i>  | 0.62              | 0.85 | 1.05 | 1.45 |
| <i>A2</i>  | 0.73              | 0.55 | 0.35 | 0.00 |
| <i>A3</i>  | 1.35              | 1.40 | 1.40 | 1.45 |
| <i>A4</i>  | 0.19              | 0.15 | 0.10 | 0.00 |
| <i>A5</i>  | 0.08              | 0.08 | 0.10 | 0.11 |
| <i>A6</i>  | 0.18              | 0.17 | 0.17 | 0.19 |
| <i>a</i>   | 1.40              | 1.45 | 1.45 | 1.45 |
| <i>b</i>   | 0.40              | 0.40 | 0.36 | 0.30 |
| <i>c</i>   | 0.18              | 0.19 | 0.20 | 0.25 |
| <i>e</i>   | 0.08              | 0.10 | 0.12 | 0.00 |
| <i>f</i>   | 0.05              | 0.05 | 0.05 | —    |
| <i>u</i>   | 0.80              | 0.82 | 0.85 | 0.90 |
| <i>v</i>   | 0.80              | 0.70 | 0.60 | —    |



# Earth Load on Pipe

$$PL = \gamma_s \times B_c \times H$$

$$W_e = VAF \times PL$$

## Circular

$$PL = 120 \text{ pcf} \times 4.96 \text{ ft} \times 3 \text{ ft}$$

$$PL = 1786 \text{ lbs/ft}$$

$$W_e = 1.40 \times 1786 \text{ lbs/ft}$$

$$W_e = 2500 \text{ lbs/ft}$$



# Fluid Load

$$\text{Pipe Area} = \pi \times (\text{ID}/24)^2$$

$$\text{Pipe Area} = 12.57 \text{ ft}^2$$

$$W_f = \text{Pipe Area} \times \gamma_w$$

$$W_f = 784 \text{ lbs/ft}$$

$$\text{Pipe Area} = \pi \times (48/24)^2$$

$$W_f = 12.57 \text{ ft}^2 \times 62.4 \text{ pcf}$$

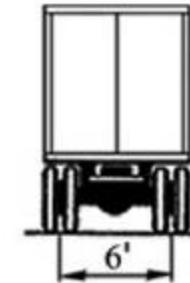


# Live Load Dimensions

- Length of tire patch
  - $l_t = 10$  inches
- Width of tire patch
  - $w_t = 20$  inches
- Spacing of wheels on a single axle
  - $s_w = 6$  ft.
- Spacing of tandem axles
  - $s_{ta} = 4$  ft
- Spacing of single axles
  - $s_{sa} = 14$  ft

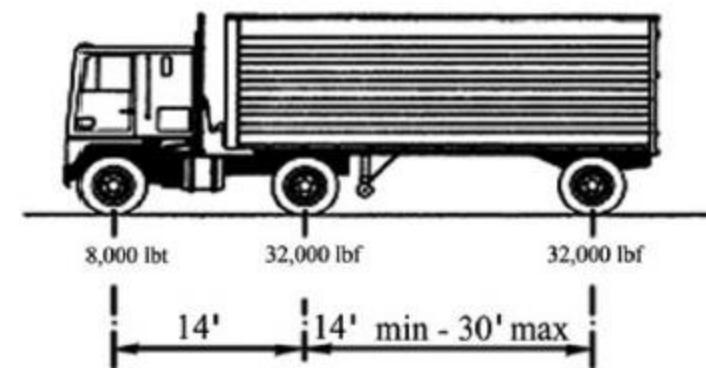
## WHEEL SPACING

Design Truck  
and  
Design Tandem



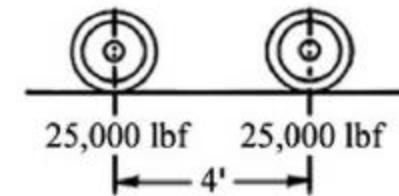
## AXLE LOADS

Design Truck



## AXLE LOADS

Design Tandem



# Live Load

- Since traffic is running parallel to the span of the pipe (across the pipeline) we can analyze the pipe for a single lane using the appropriate multiple presence factor.
- $\text{mpf} = 1.2$



# Impact Factor (Dynamic Load Allowance)

$$IM = 33 (1 - 0.125 H)$$

$$IM = 33 [1 - 0.125(3)]$$

$$IM = 20.625$$



# Determine the Live Load Distribution Factor (LLDF)

Table 3.6.1.2.6a-1—Live Load Distribution Factor (LLDF) for Buried Structures

| Structure Type                                | LLDF Transverse or Parallel to Span  |
|---|--|
| Concrete Pipe with fill depth 2 ft or greater | 1.15 for diameter 2 ft or less<br>1.75 for diameters 8 ft or greater<br>Linearly interpolate for LLDF between these limits |
| All other culverts and buried structures      | 1.15   |

**48" Circular RCP**

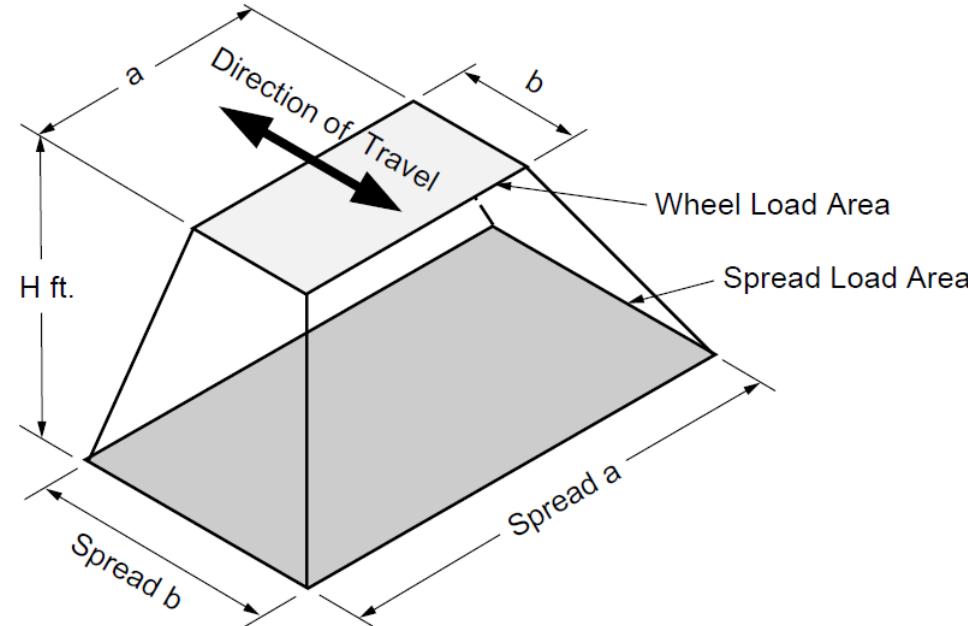
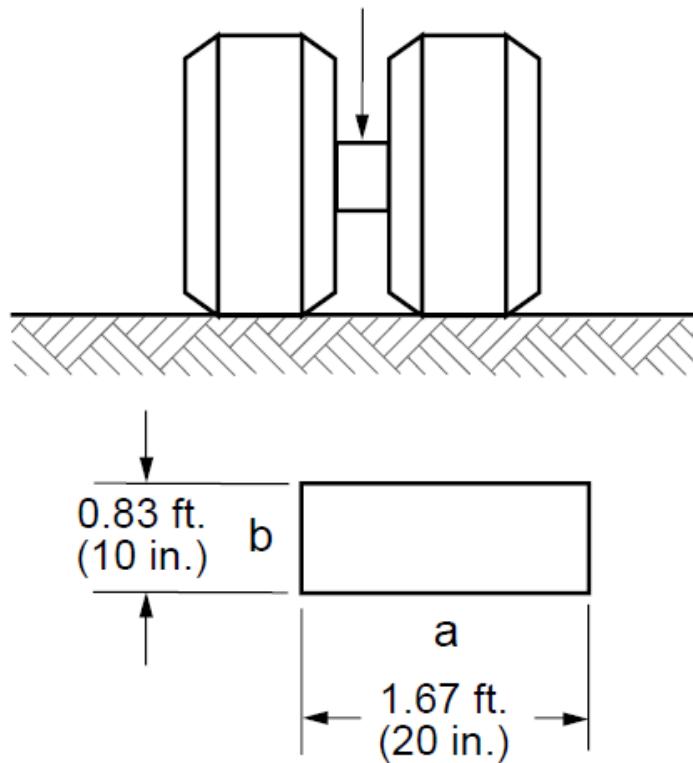
$$\text{LLDF} = 1.15 + \frac{(48 - 24)}{(96 - 24)} (1.75 - 1.15)$$

$$\text{LLDF} = 1.35$$



# Live Load Spread

16000 lb. HS 20 Load  
12500 lb. LRFD Alternate Load



$$\text{Spread } a = w_t / 12 + \text{LLDF} \times H \rightarrow 20 / 12 + 1.35 \times 3 \text{ ft}$$
$$\text{Spread } b = l_t / 12 + \text{LLDF} \times H \rightarrow 10 / 12 + 1.35 \times 3 \text{ ft}$$

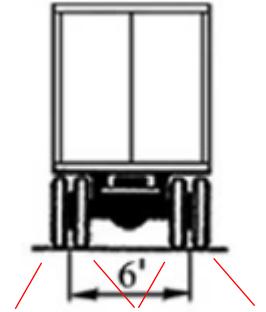


# Do the wheels of an axle overlap?

$$H_{int-t} = \frac{S_w - \frac{w_t}{12} - \frac{0.06 ID}{12}}{LLDF}$$

$$H_{int-t} = \frac{6 - \frac{20}{12} - \frac{0.06(48)}{12}}{1.35}$$

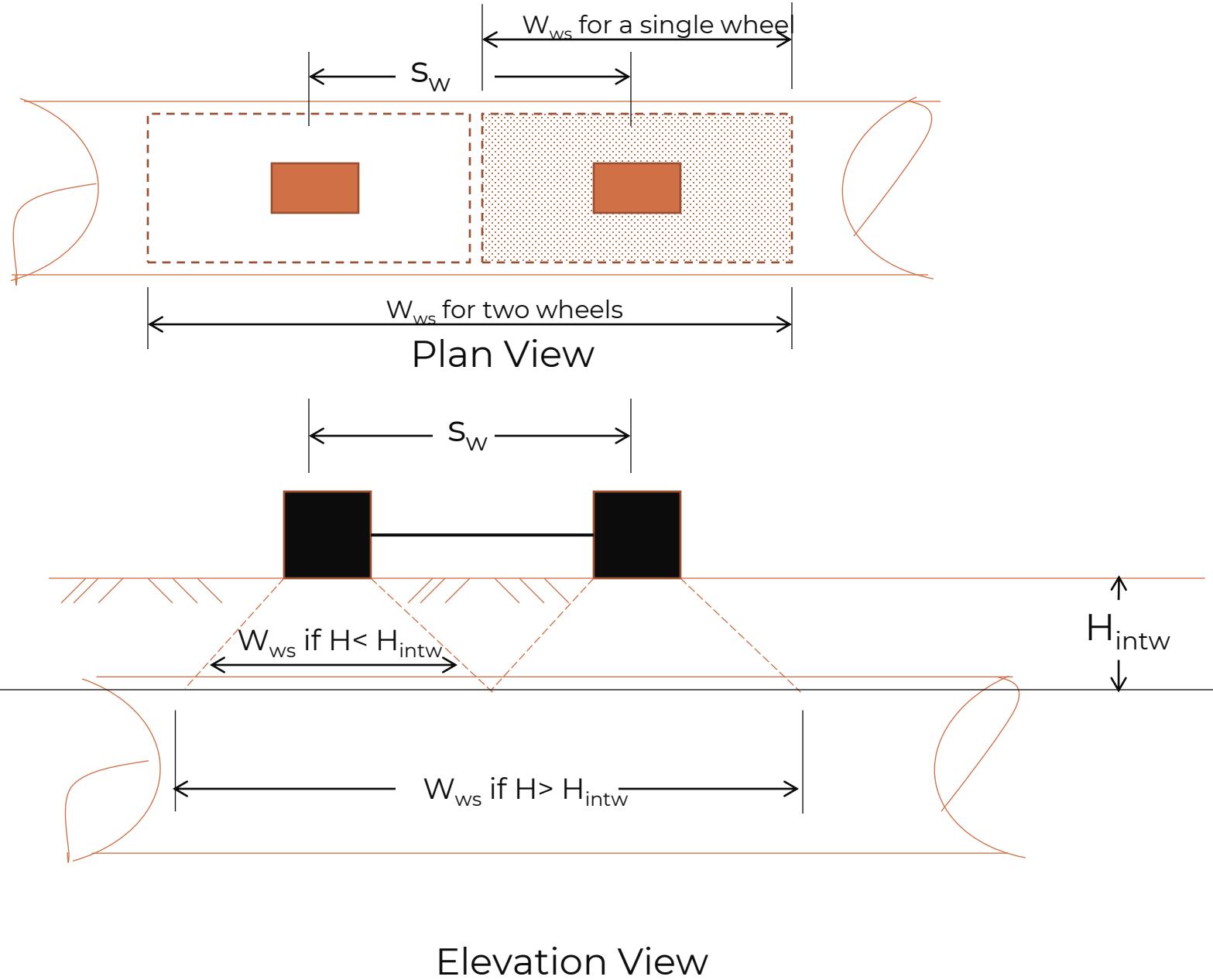
$$H_{int-t} = 3.03 \text{ ft}$$



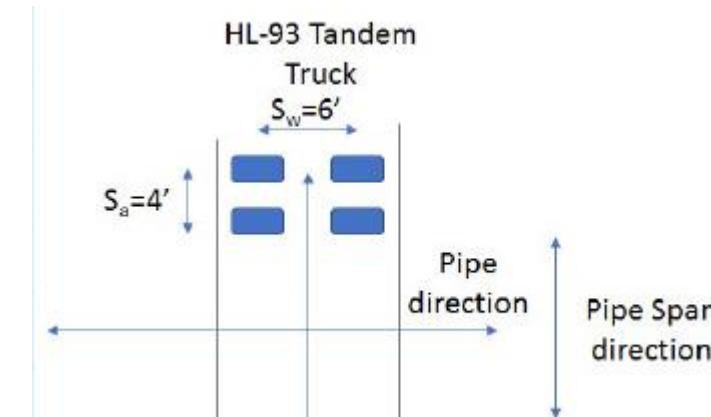
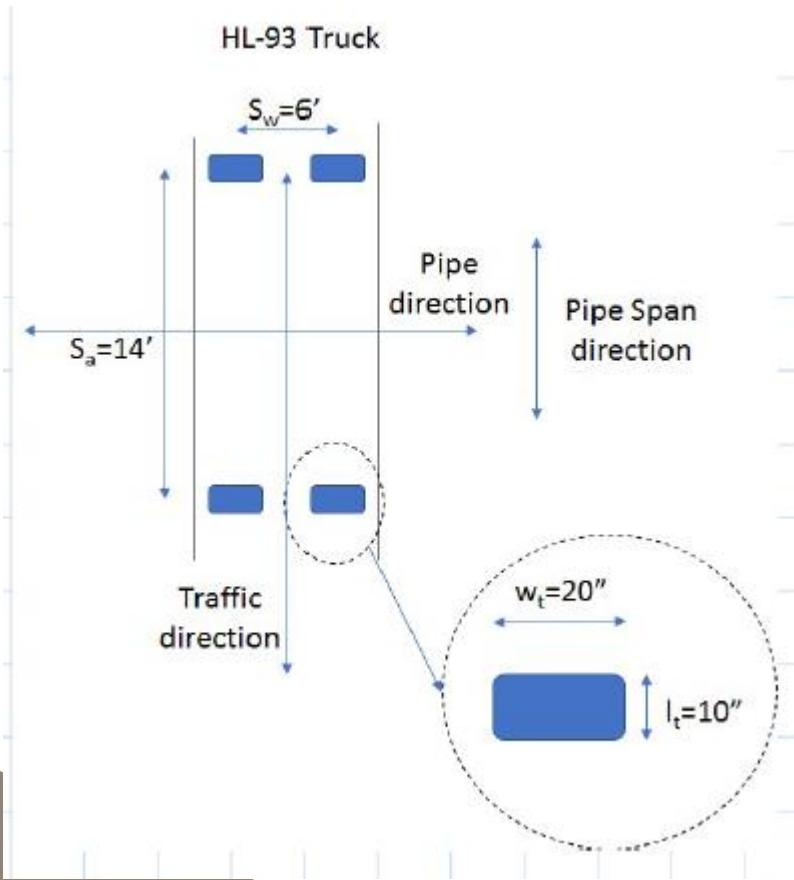
Pipe depth is less than the interaction depth, so use wheel load instead of axle load



# Wheel Effects Do Not Overlap



# Interaction Check for Single Axle and Tandem Axles

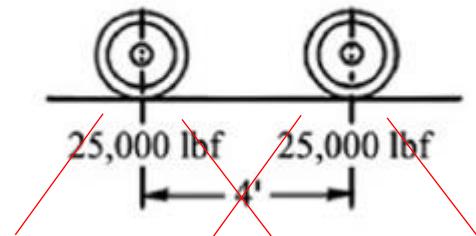


# Do the tandem axle pressures overlap?

$$H_{int-p} = \frac{S_a - \frac{l_t}{12}}{LLDF}$$

$$H_{int-t} = \frac{4 - \frac{10}{12}}{1.35}$$

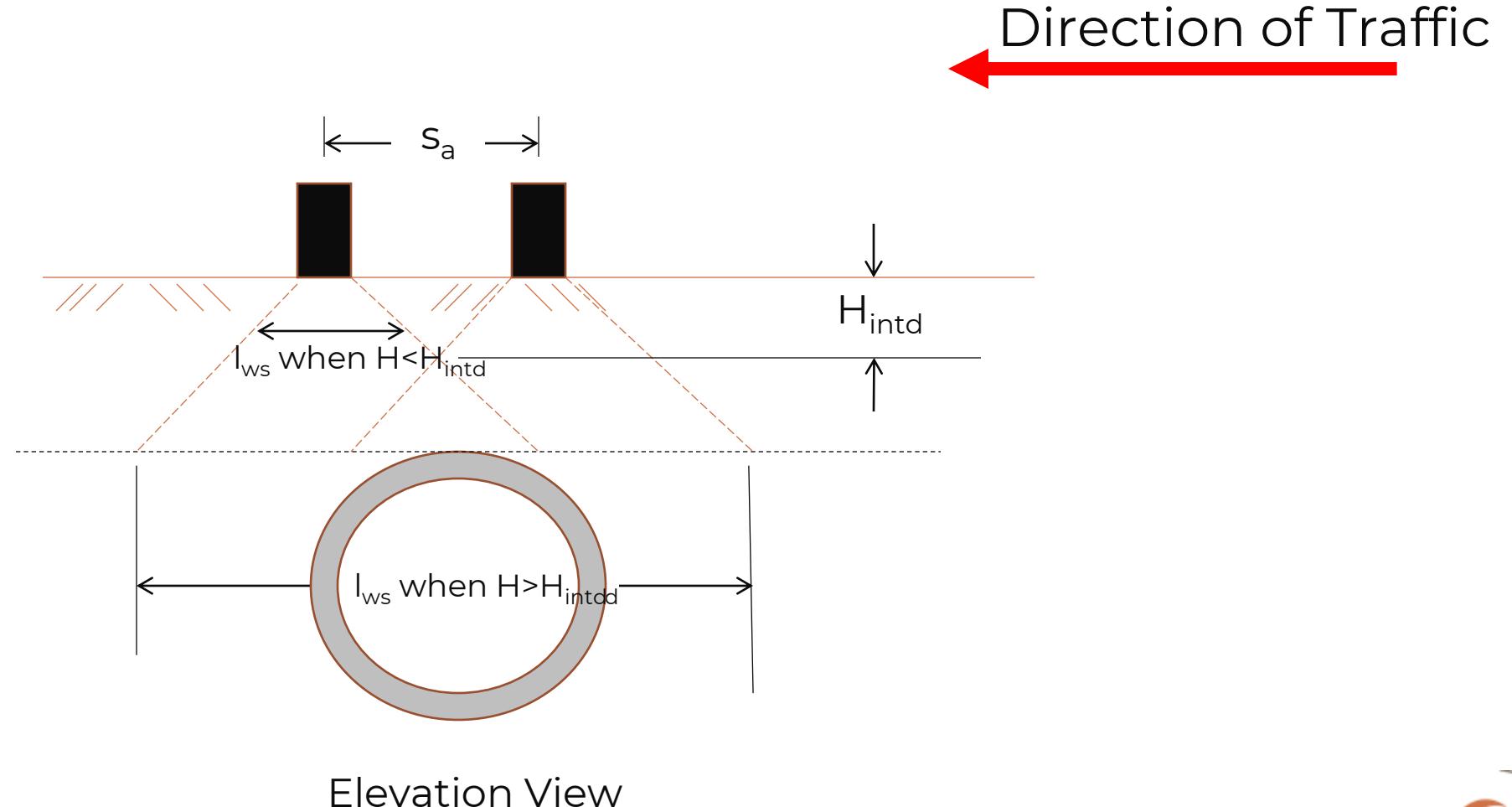
$$H_{int-p} = 2.35 \text{ ft}$$



Check Tandem Axles as well as Single Axle



# Effect of Tandem Axles Overlap



# Evaluate the Single Axle/Wheel



# Calculate the Geometry of the Load at the top of the pipe for the wheel footprint

$$w_w = \frac{w_t}{12} + LLDF \times H + \frac{0.06 ID}{12}$$

$$w_w = \frac{20}{12} + 1.35 \times 3 + \frac{0.06(48)}{12}$$

$$w_w = 5.96 \text{ ft}$$

$$l_w = \frac{l_t}{12} + LLDF \times H$$

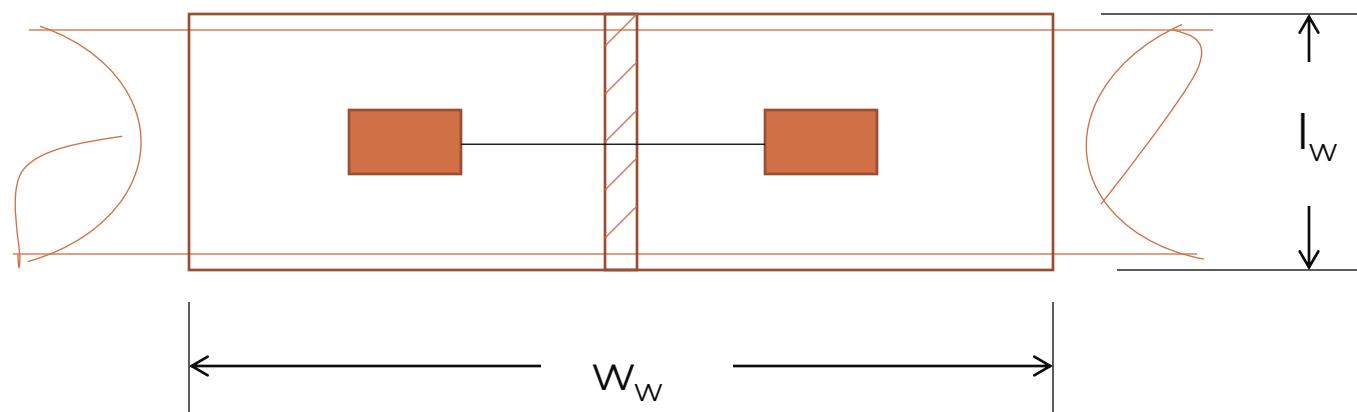
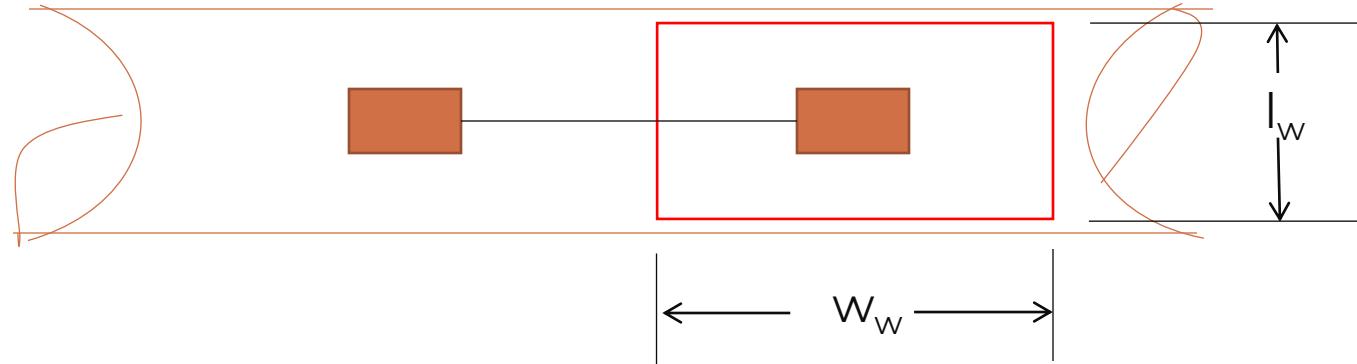
$$l_w = \frac{10}{12} + 1.35 \times 3$$

$$l_w = 4.88 \text{ ft}$$



# Pressure Area at the Top of the Pipe

This is us →



Plan View

$$A_{LL} = l_w w_w$$

$$A_{LL} = 4.88 \times 5.96$$

$$A_{LL} = 29 \text{ ft}^2$$



# Determine the Live Load Pressure on the Pipe from a Single Wheel Footprint

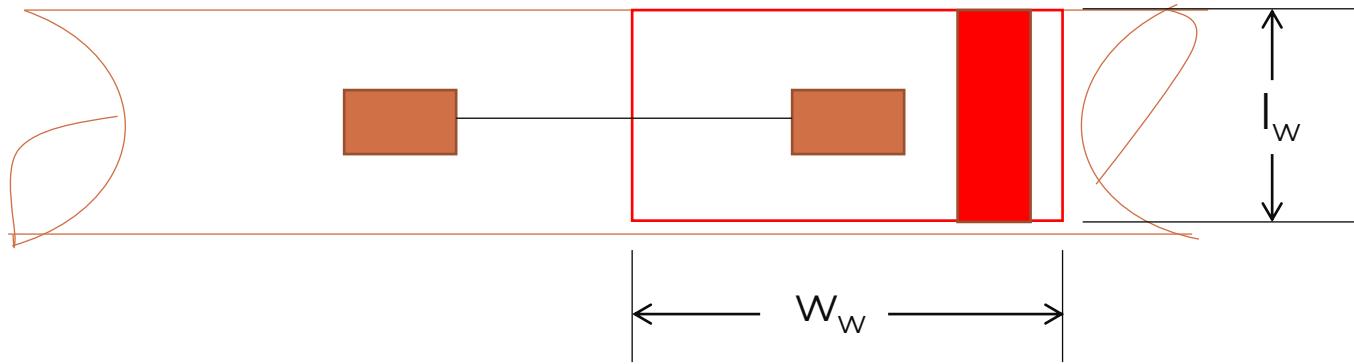
$$S_{\text{press}} = \frac{P \left(1 + \frac{IM}{100}\right) (\text{mpf})}{A_{LL}}$$

$$S_{\text{press}} = \frac{16,000 \text{ lbs} \left(1 + \frac{20.625}{100}\right) (1.2)}{29 \text{ ft}^2}$$

$$S_{\text{press}} = 800 \text{ psf}$$



Determine the load on the pipe from the single axle/wheel



Dim = smaller of  $B_c$  or  $l_w$

$$4.96 > 4.88$$

use Dim = 4.88 ft.

$$W_{SL} = \text{Dim} \times S_{press}$$

$$W_{SL} = 4.88 \text{ ft} \times 800 \text{ psf}$$

$$W_{SL} = 3,904 \text{ lbs/ft}$$



# Evaluate the Tandem Axles



# Calculate the Geometry of the Load at the top of the pipe for the tandem axles

$$w_w = \frac{w_t}{12} + LLDF \times H + \frac{0.06 ID}{12}$$

$$w_w = \frac{20}{12} + 1.35 \times 3 + \frac{0.06(48)}{12}$$

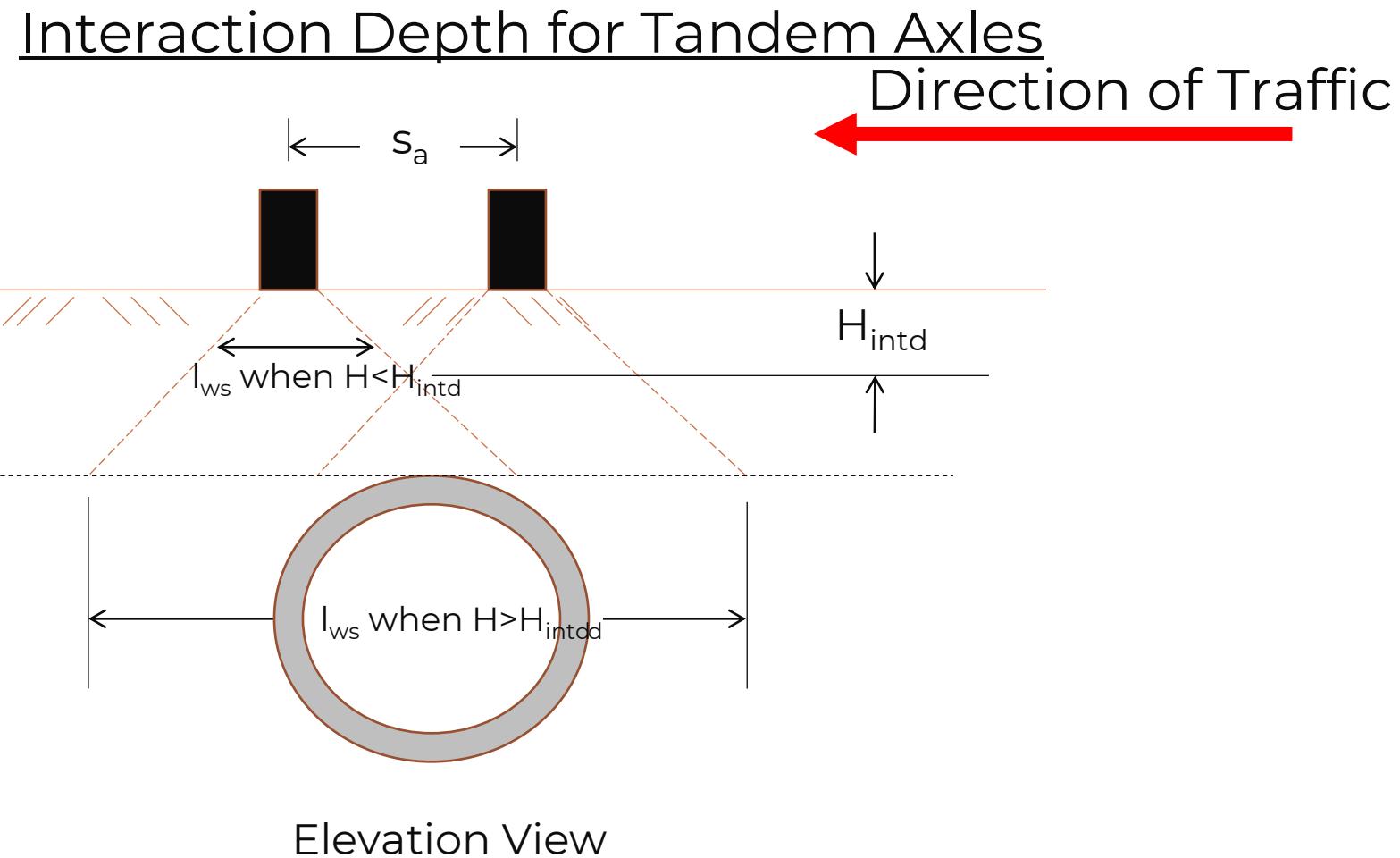
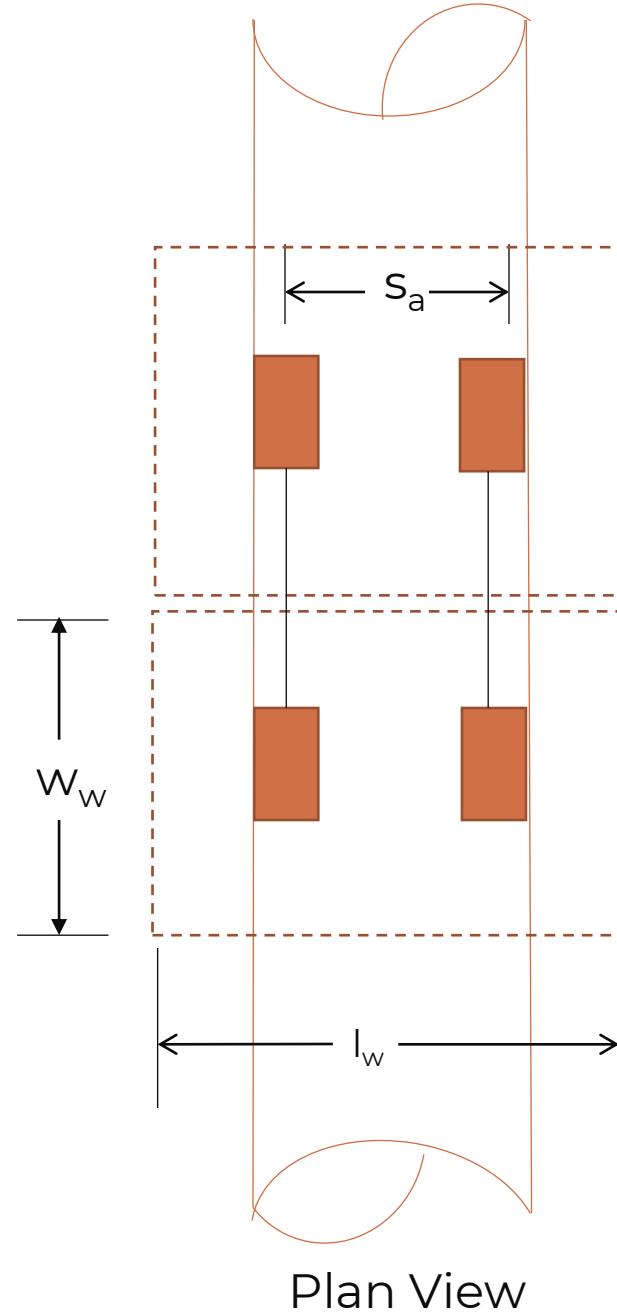
$$w_w = 5.96 \text{ ft}$$

$$l_w = \frac{l_t}{12} + LLDF \times H + 4 \text{ ft}$$

$$l_w = \frac{10}{12} + 1.35 \times 3 + 4 \text{ ft}$$

$$l_w = 8.88 \text{ ft}$$





$$A_{LL} = l_w w_w$$

$$A_{LL} = 8.88 \times 5.96$$

$$A_{LL} = 52.92 \text{ ft}^2$$



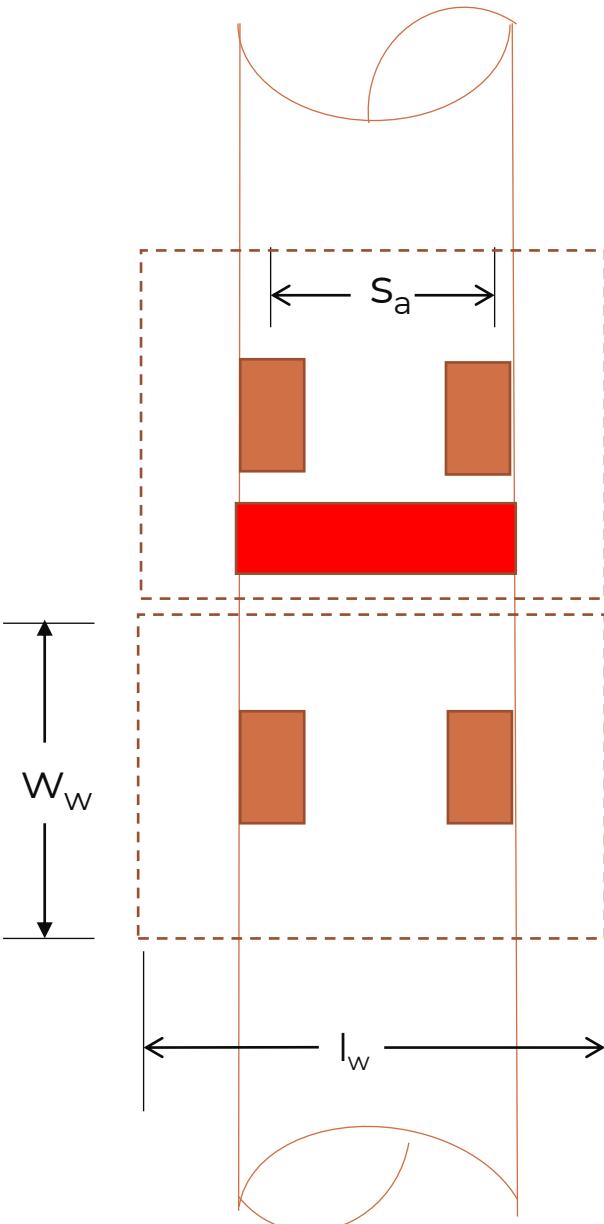
# Determine the Live Load Pressure on the Pipe from Tandem Axle Wheels

$$T_{\text{press}} = \frac{P \left(1 + \frac{IM}{100}\right) (\text{mpf})}{A_{LL}}$$

$$T_{\text{press}} = \frac{25,000 \text{ lbs} \left(1 + \frac{20.625}{100}\right) (1.2)}{52.92 \text{ ft}^2}$$

$$T_{\text{press}} = 684 \text{ psf}$$





Dim = smaller of  $B_c$  or  $l_w$   
 $4.96 < 8.88$   
 use Dim = 4.96 ft.

$$W_{TL} = \text{Dim} \times \text{Spress}$$

$$W_{TL} = 4.96 \text{ ft} \times 684 \text{ psf}$$

$$W_{TL} = 3,393 \text{ lbs/ft}$$



# Determine the Governing Live Load

- Use the greater of  $W_{SL}$  or  $W_{TL}$ 
  - $W_{SL} = 3,904 \text{ lbs/ft}$
  - $W_{TL} = 3,393 \text{ lbs/ft}$
  - $W_L = 3,904 \text{ lbs/ft}$



# Determine the Earth Load Bedding Factor

Table 12.10.4.3.2a-1 Bedding Factors for Circular Pipe.

| Pipe Diameter,<br>in. | Standard Installations |        |        |        |
|-----------------------|------------------------|--------|--------|--------|
|                       | Type 1                 | Type 2 | Type 3 | Type 4 |
| 12                    | 4.4                    | 3.2    | 2.5    | 1.7    |
| 24                    | 4.2                    | 3.0    | 2.4    | 1.7    |
| 36                    | 4.0                    | 2.9    | 2.3    | 1.7    |
| 72                    | 3.8                    | 2.8    | 2.2    | 1.7    |
| 144                   | 3.6                    | 2.8    | 2.2    | 1.7    |

$$B_{f36} = 2.9$$

$$B_{f72} = 2.8$$

$$B_{FE} = B_{f36} - \left( \frac{ID - 36}{72 - 36} \right) (B_{f36} - B_{f72})$$

$$B_{FE} = 2.9 - \left( \frac{48 - 36}{72 - 36} \right) (2.9 - 2.8)$$

$$B_{FE} = 2.87$$



# Determine the Live Load Bedding Factor

Table 12.10.4.3.2c-1

| Pipe<br>Diameter, in | Fill Height, ft |        |
|----------------------|-----------------|--------|
|                      | < 2 ft          | ≥ 2 ft |
| 12                   | 3.2             | 2.4    |
| 18                   | 3.2             | 2.4    |
| 24                   | 3.2             | 2.4    |
| 30 and larger        | 2.2             | 2.2    |

$$B_{FLL} = 2.2$$



# Determine the D-Load

$$D = \left( \frac{12}{S_i} \right) \left( \frac{W_E + W_F}{B_{FE}} + \frac{W_L}{B_{FLL}} \right) \quad (12.10.4.3.1-1)$$

$$D = \left( \frac{12}{48} \right) \left( \frac{2500 \text{ lbs/ft} + 784 \text{ lbs/ft}}{2.87} + \frac{3904 \text{ lbs/ft}}{2.2} \right)$$

$$D_{0.01} = 730 \text{ lbs/ft/ft}$$



# ASTM C 76/AASHTO M 170 Pipe Classes

- Class I -  $D_{0.01} = 800 \text{ lbs/ft/ft}$
- Class II -  $D_{0.01} = 1000 \text{ lbs/ft/ft}$
- Class III -  $D_{0.01} = 1350 \text{ lbs/ft/ft}$
- Class IV -  $D_{0.01} = 2000 \text{ lbs/ft/ft}$
- Class V -  $D_{0.01} = 3000 \text{ lbs/ft/ft}$



Fill Height Tables are based on:

1.  $\gamma_s = 120 \text{ pcf}$
2. AASHTO HL-93 live load
3. Positive Projecting Embankment Condition -  
this gives conservative results in comparison to trench conditions

### D-Load (lb/ft/ft) for Type 2 Bedding

|  |           |                |
|--|-----------|----------------|
|  | Class I   | Class IV       |
|  | Class II  | Class V        |
|  | Class III | Special Design |

| Pipe Size (in) | Fill Height in Feet |      |     |     |     |     |     |     |     |     |      |      |      |      |
|----------------|---------------------|------|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|
|                | 1                   | 2    | 3   | 4   | 5   | 6   | 7   | 8   | 9   | 10  | 11   | 12   | 13   | 14   |
| 12             | 1492                | 1322 | 880 | 727 | 694 | 705 | 741 | 788 | 704 | 781 | 858  | 934  | 1011 | 1087 |
| 15             | 1434                | 1272 | 851 | 707 | 676 | 688 | 724 | 771 | 691 | 766 | 841  | 915  | 990  | 1065 |
| 18             | 1358                | 1240 | 834 | 697 | 668 | 680 | 717 | 763 | 688 | 761 | 835  | 909  | 983  | 1056 |
| 21             | 1220                | 1218 | 824 | 692 | 665 | 678 | 715 | 762 | 689 | 763 | 836  | 909  | 983  | 1056 |
| 24             | 1202                | 1203 | 818 | 690 | 665 | 680 | 717 | 764 | 694 | 768 | 841  | 915  | 988  | 1062 |
| 27             | 1344                | 1205 | 819 | 694 | 668 | 684 | 721 | 768 | 696 | 769 | 842  | 915  | 989  | 1062 |
| 30             | 1471                | 1213 | 823 | 701 | 674 | 690 | 727 | 773 | 699 | 772 | 845  | 919  | 992  | 1065 |
| 33             | 1347                | 1168 | 805 | 693 | 669 | 688 | 727 | 773 | 704 | 777 | 850  | 923  | 996  | 1069 |
| 36             | 1244                | 1137 | 789 | 687 | 665 | 687 | 728 | 775 | 710 | 783 | 856  | 929  | 1003 | 1076 |
| 42             | 1084                | 1059 | 759 | 673 | 659 | 685 | 726 | 773 | 715 | 788 | 861  | 933  | 1006 | 1079 |
| 48             | 966                 | 935  | 732 | 663 | 655 | 684 | 726 | 774 | 722 | 795 | 867  | 940  | 1013 | 1085 |
| 54             | 923                 | 899  | 712 | 655 | 654 | 685 | 728 | 777 | 731 | 803 | 876  | 948  | 1021 | 1094 |
| 60             | 948                 | 875  | 696 | 650 | 654 | 688 | 731 | 781 | 740 | 813 | 885  | 958  | 1031 | 1103 |
| 66             | 906                 | 855  | 687 | 646 | 655 | 691 | 736 | 787 | 750 | 823 | 896  | 969  | 1041 | 1114 |
| 72             | 850                 | 837  | 679 | 643 | 658 | 696 | 741 | 793 | 761 | 834 | 907  | 980  | 1053 | 1126 |
| 78             | 802                 | 820  | 672 | 642 | 660 | 697 | 744 | 796 | 768 | 841 | 913  | 986  | 1059 | 1131 |
| 84             | 763                 | 805  | 665 | 641 | 661 | 700 | 747 | 799 | 775 | 848 | 920  | 993  | 1065 | 1138 |
| 90             | 730                 | 791  | 660 | 641 | 664 | 703 | 750 | 803 | 863 | 855 | 927  | 999  | 1072 | 1144 |
| 96             | 703                 | 756  | 655 | 642 | 666 | 706 | 754 | 807 | 867 | 862 | 934  | 1006 | 1078 | 1151 |
| 102            | 679                 | 734  | 662 | 649 | 674 | 714 | 761 | 814 | 875 | 937 | 941  | 1013 | 1086 | 1158 |
| 108            | 660                 | 723  | 668 | 657 | 681 | 721 | 769 | 822 | 882 | 945 | 949  | 1021 | 1093 | 1165 |
| 114            | 643                 | 729  | 675 | 665 | 689 | 729 | 776 | 830 | 890 | 952 | 1016 | 1028 | 1100 | 1172 |
| 120            | 629                 | 734  | 682 | 670 | 697 | 737 | 784 | 837 | 898 | 960 | 1024 | 1036 | 1108 | 1180 |
| 126            | 617                 | 740  | 689 | 678 | 705 | 744 | 792 | 845 | 905 | 968 | 1032 | 1097 | 1115 | 1187 |
| 132            | 607                 | 745  | 691 | 686 | 712 | 752 | 800 | 853 | 913 | 976 | 1039 | 1105 | 1171 | 1195 |
| 138            | 599                 | 751  | 686 | 694 | 720 | 760 | 808 | 861 | 921 | 983 | 1047 | 1112 | 1178 | 1203 |
| 144            | 592                 | 757  | 692 | 701 | 728 | 768 | 816 | 869 | 929 | 991 | 1055 | 1120 | 1186 | 1253 |



# Example Elliptical RCP



# Indirect Design Process

1. Determine pipe installation method
2. Select bedding / standard installation
3. Calculate earth load
4. Calculate live load
5. Determine bedding factors
6. Factor of safety (Service Load)
7. Select pipe strength



# Example Problem

- Pipe = 38" x 60" (48" Equiv.) Elliptical Pipe
- Fill Height = 3 ft.
- Bedding = 90% Compaction of Granular Material up to Springline
- Live Load = AASHTO HL-93
- Direction of Traffic = Parallel to Span



# Pipe Information

## Elliptical Pipe

- Span = 60 inches
- $t = 5.5$  inches (ASTM C507)
- $B_c = 60 + 2(5.5) = 5.92$  feet



# Installation Information

- Standard Installation = Type 2
  - 90% compaction of a granular material
- Soil Unit Weight -  $\gamma_s$  = 120 pcf
- Vertical Arching Factor – VAF = 1.40



# AASHTO LRFD 12.10.2.1

Table 12.10.2.1-3 Coefficients for use with Figure 1.

|            | Installation Type |      |      |      |
|------------|-------------------|------|------|------|
|            | 1                 | 2    | 3    | 4    |
| <i>VAF</i> | 1.35              | 1.40 | 1.40 | 1.45 |
| <i>HAF</i> | 0.45              | 0.40 | 0.37 | 0.30 |
| <i>A1</i>  | 0.62              | 0.85 | 1.05 | 1.45 |
| <i>A2</i>  | 0.73              | 0.55 | 0.35 | 0.00 |
| <i>A3</i>  | 1.35              | 1.40 | 1.40 | 1.45 |
| <i>A4</i>  | 0.19              | 0.15 | 0.10 | 0.00 |
| <i>A5</i>  | 0.08              | 0.08 | 0.10 | 0.11 |
| <i>A6</i>  | 0.18              | 0.17 | 0.17 | 0.19 |
| <i>a</i>   | 1.40              | 1.45 | 1.45 | 1.45 |
| <i>b</i>   | 0.40              | 0.40 | 0.36 | 0.30 |
| <i>c</i>   | 0.18              | 0.19 | 0.20 | 0.25 |
| <i>e</i>   | 0.08              | 0.10 | 0.12 | 0.00 |
| <i>f</i>   | 0.05              | 0.05 | 0.05 | —    |
| <i>u</i>   | 0.80              | 0.82 | 0.85 | 0.90 |
| <i>v</i>   | 0.80              | 0.70 | 0.60 | —    |



# Earth Load on Pipe

$$PL = \gamma_s \times B_c \times H$$

$$W_e = VAF \times PL$$

## Elliptical

$$PL = 120 \text{pcf} \times 5.92 \text{ ft} \times 3 \text{ ft}$$

$$PL = 2131 \text{ lbs/ft}$$

$$W_e = 1.40 \times 2131 \text{ lbs/ft}$$

$$W_e = 2984 \text{ lbs/ft}$$



# Fluid Load

- 38" x 60" Elliptical is a 48" Circular Equivalent

$$\text{Pipe Area} = \pi \times (\text{ID}/24)^2$$

$$\text{Pipe Area} = 12.57 \text{ ft}^2$$

$$\text{Pipe Area} = \pi \times (48/24)^2$$

$$W_f = \text{Pipe Area} \times \gamma_w$$

$$W_f = 784 \text{ lbs/ft}$$

$$W_f = 12.57 \text{ ft}^2 \times 62.4 \text{ pcf}$$

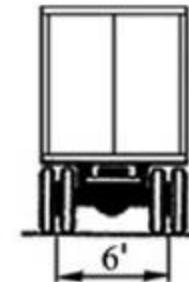


# Live Load Dimensions

- Length of tire patch
  - $l_t = 10$  inches
- Width of tire patch
  - $w_t = 20$  inches
- Spacing of wheels on a single axle
  - $s_w = 6$  ft.
- Spacing of tandem axles
  - $s_{ta} = 4$  ft
- Spacing of single axles
  - $s_{sa} = 14$  ft

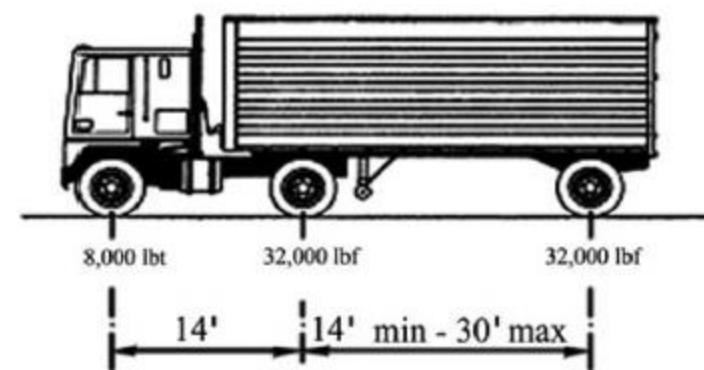
## WHEEL SPACING

Design Truck  
and  
Design Tandem



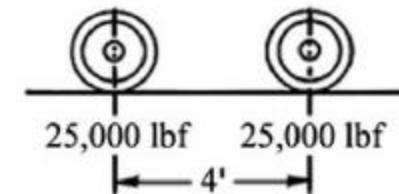
## AXLE LOADS

Design Truck



## AXLE LOADS

Design Tandem



# Live Load

- Since traffic is running parallel to the span of the pipe (across the pipeline) we can analyze the pipe for a single lane using the appropriate multiple presence factor.
- $\text{mpf} = 1.2$



# Impact Factor (Dynamic Load Allowance)

$$IM = 33 (1 - 0.125 H)$$

$$IM = 33 [1 - 0.125(3)]$$

$$IM = 20.625$$



# Determine the Live Load Distribution Factor (LLDF)

Table 3.6.1.2.6a-1—Live Load Distribution Factor (LLDF) for Buried Structures

| Structure Type                                | LLDF Transverse or Parallel to Span  |
|---|--|
| Concrete Pipe with fill depth 2 ft or greater | 1.15 for diameter 2 ft or less<br>1.75 for diameters 8 ft or greater<br>Linearly interpolate for LLDF between these limits |
| All other culverts and buried structures      | 1.15   |

**60" Span Elliptical RCP**

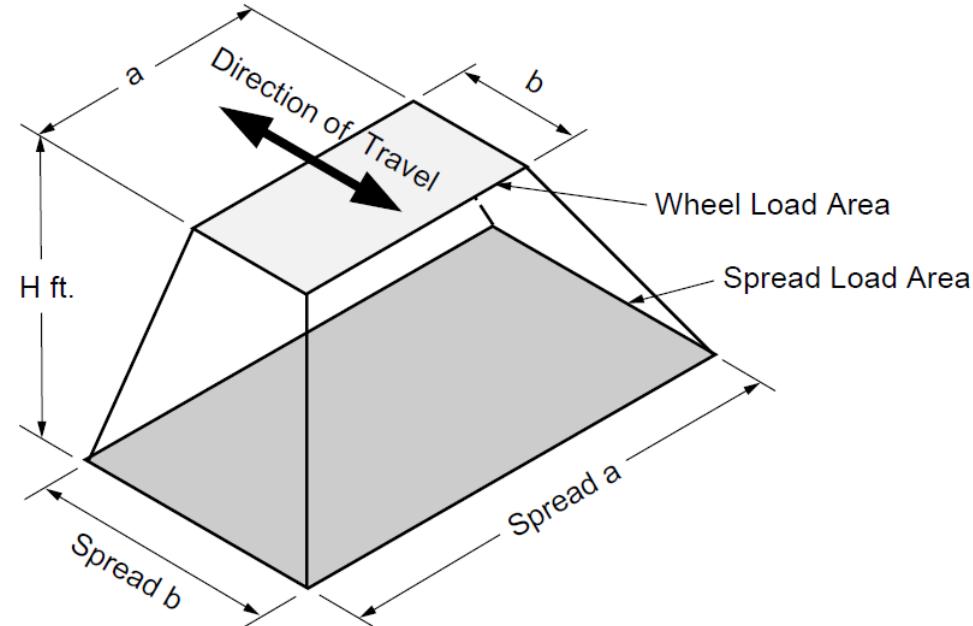
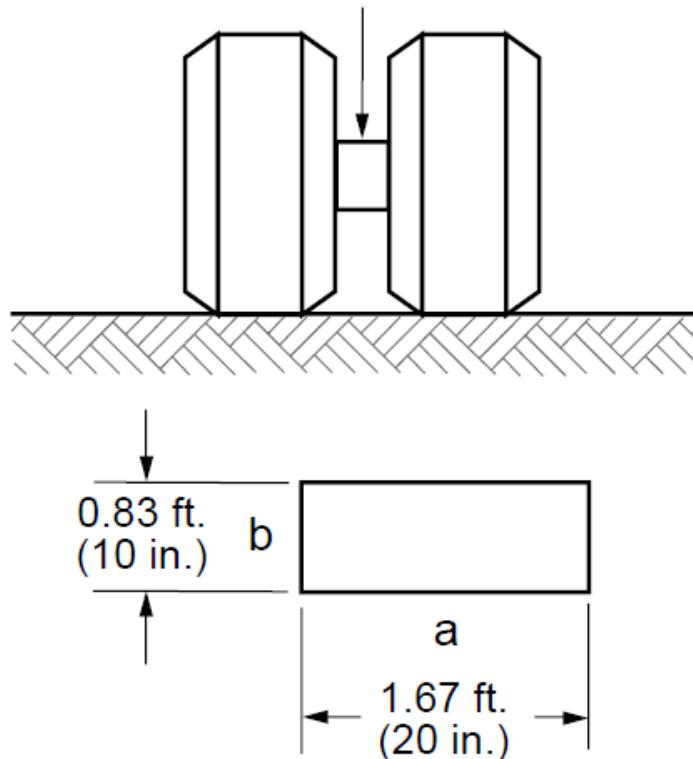
$$\text{LLDF} = 1.15 + \frac{(60 - 24)}{(96 - 24)} (1.75 - 1.15)$$

$$\text{LLDF} = 1.45$$



# Live Load Spread

16000 lb. HS 20 Load  
12500 lb. LRFD Alternate Load



$$\text{Spread } a = w_t/12 + \text{LLDF} \times H \rightarrow 20/12 + 1.45 \times 3 \text{ ft}$$
$$\text{Spread } b = l_t/12 + \text{LLDF} \times H \rightarrow 10/12 + 1.45 \times 3 \text{ ft}$$

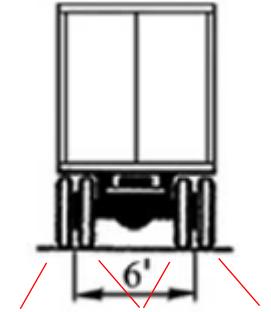


# Do the wheels of an axle overlap?

$$H_{int-t} = \frac{S_w - \frac{w_t}{12} - \frac{0.06 ID}{12}}{LLDF}$$

$$H_{int-t} = \frac{6 - \frac{20}{12} - \frac{0.06(60)}{12}}{1.45}$$

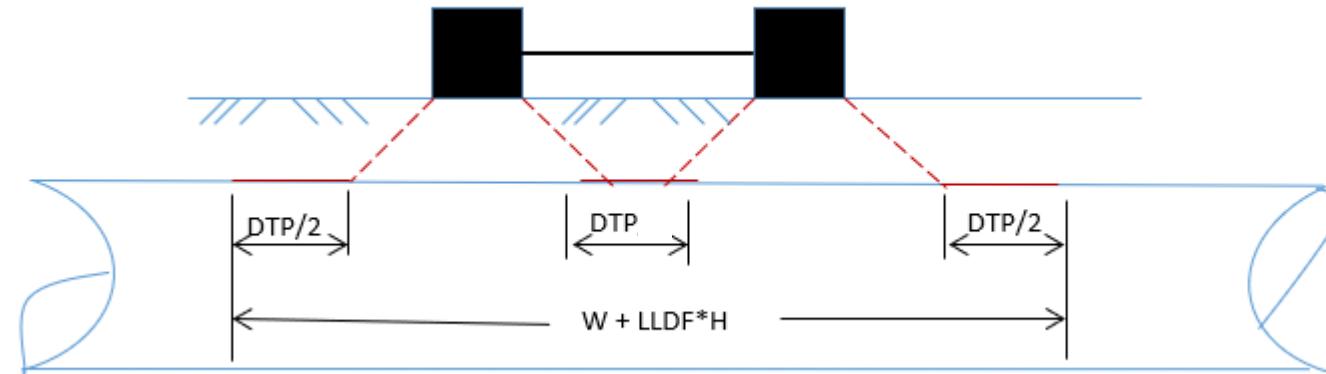
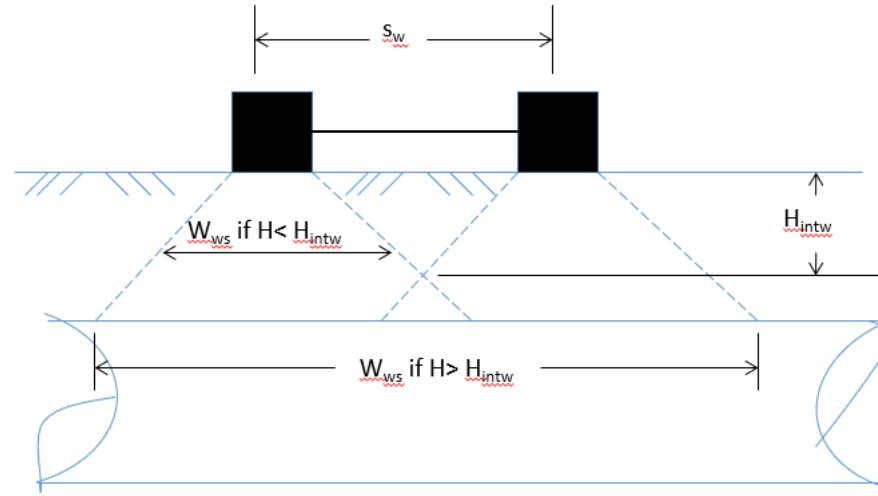
$$H_{int-t} = 2.78 \text{ ft}$$



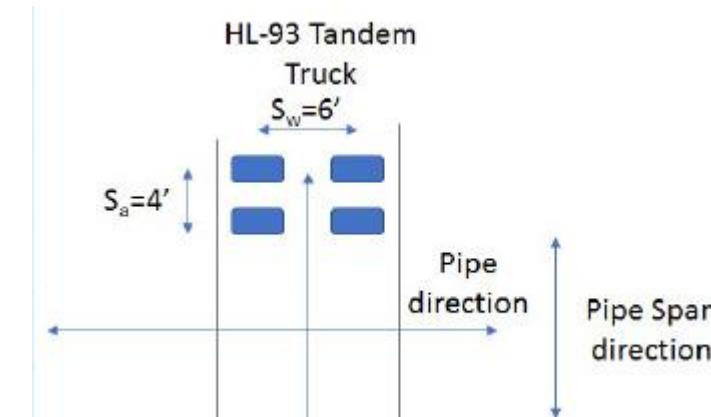
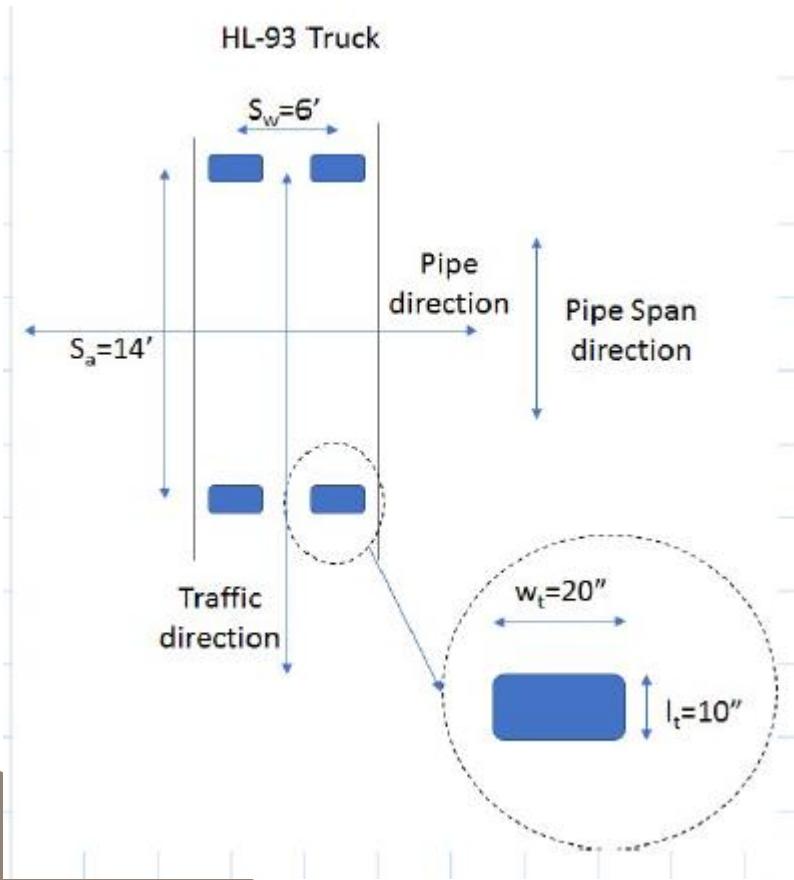
Pipe depth is greater than the interaction depth, so use axle load instead of



# Wheel Effects Overlap, So Use Axle Load



# Interaction Check for Single Axle and Tandem Axles

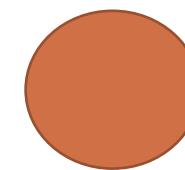
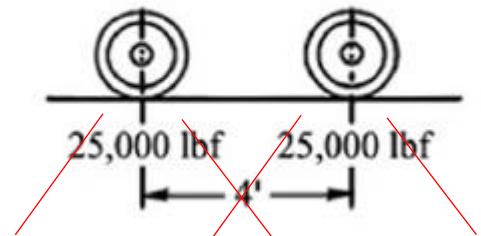


# Do the tandem axle pressures overlap?

$$H_{int-p} = \frac{S_{ta} - \frac{l_t}{12}}{LLDF}$$

$$H_{int-t} = \frac{4 - \frac{10}{12}}{1.45}$$

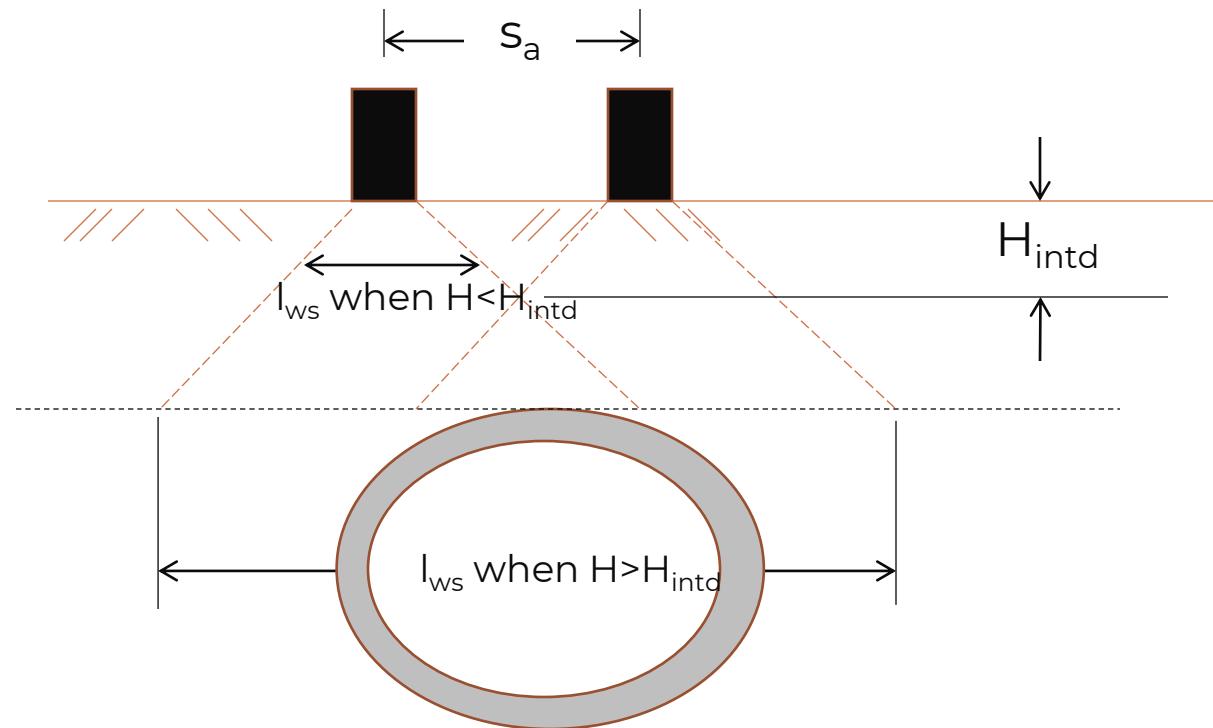
$$H_{int-p} = 2.18 \text{ ft}$$



Check Tandem Axles as well as Single Axle



Direction of Traffic



Elevation View



# Evaluate the Single Axle



# Calculate the Geometry of the Load at the top of the pipe for the axle footprint

$$w_w = 6 + \frac{w_t}{12} + LLDF \times H + \frac{0.06 \text{ Span}}{12}$$

$$w_w = 6 + \frac{20}{12} + 1.45 \times 3 + \frac{0.06(60)}{12}$$

$$w_w = 12.32 \text{ ft}$$

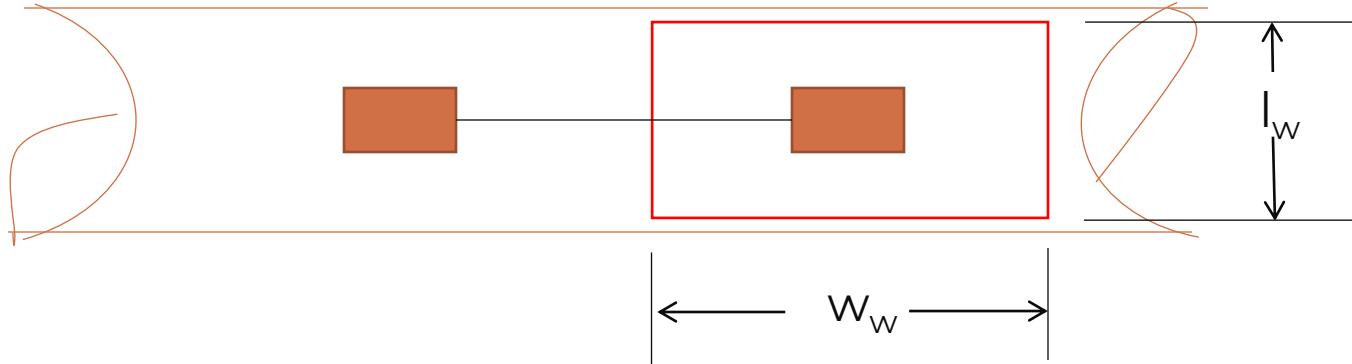
$$l_w = \frac{l_t}{12} + LLDF \times H$$

$$l_w = \frac{10}{12} + 1.45 \times 3$$

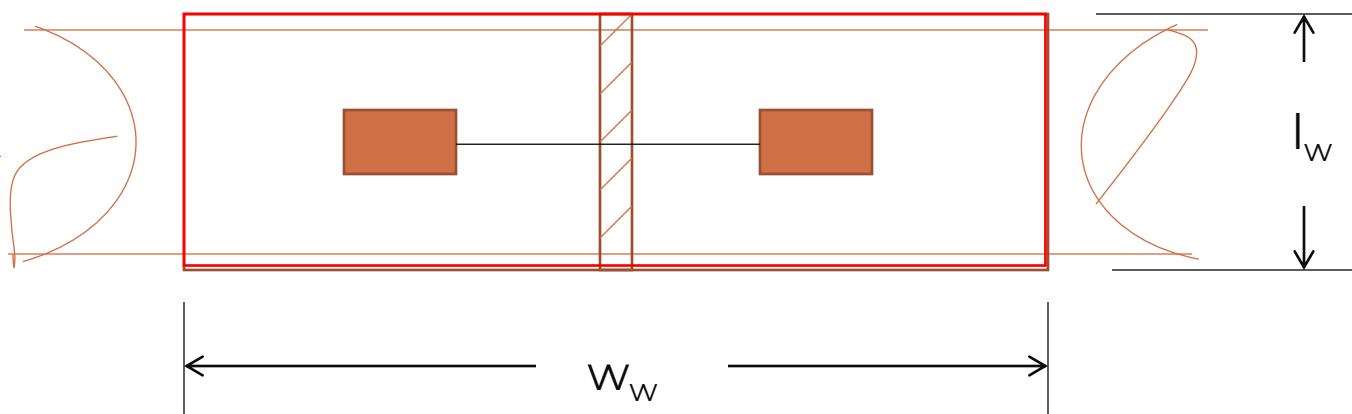
$$l_w = 5.18 \text{ ft}$$



# Pressure Area at the Top of the Pipe



This is us →



Plan View

$$A_{LL} = l_w w_w$$

$$A_{LL} = 5.18 \times 12.32$$

$$A_{LL} = 63.82 \text{ ft}^2$$



# Determine the Live Load Pressure on the Pipe from a Single Wheel Footprint

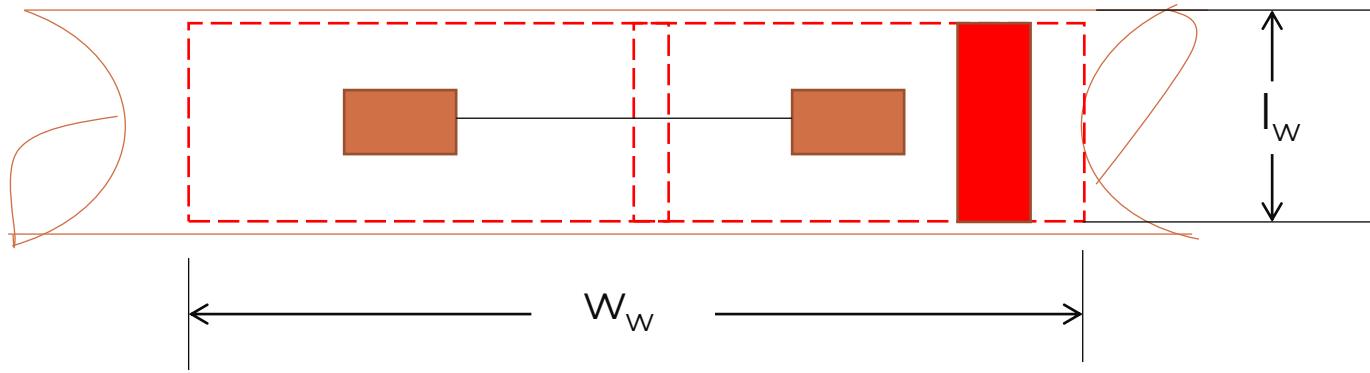
$$S_{\text{press}} = \frac{P \left(1 + \frac{IM}{100}\right) (\text{mpf})}{A_{LL}}$$

$$S_{\text{press}} = \frac{2 \times 16,000 \text{ lbs} \left(1 + \frac{20.625}{100}\right) (1.2)}{63.82 \text{ ft}^2}$$

$$S_{\text{press}} = 726 \text{ psf}$$



# Determine the load on the pipe from the single axle/wheel



Dim = smaller of  $B_c$  or  $l_w$

$$5.92 > 5.18$$

use Dim = 5.18 ft.

$$W_{SL} = \text{Dim} \times S_{press}$$

$$W_{SL} = 5.18 \text{ ft} \times 726 \text{ psf}$$

$$W_{SL} = 3,761 \text{ lbs/ft}$$



# Evaluate the Tandem Axles



# Calculate the Geometry of the Load at the top of the pipe for the tandem axles

$$w_w = 6 + \frac{w_t}{12} + LLDF \times H + \frac{0.06 \text{ Span}}{12}$$

$$w_w = 6 + \frac{20}{12} + 1.45 \times 3 + \frac{0.06(60)}{12}$$

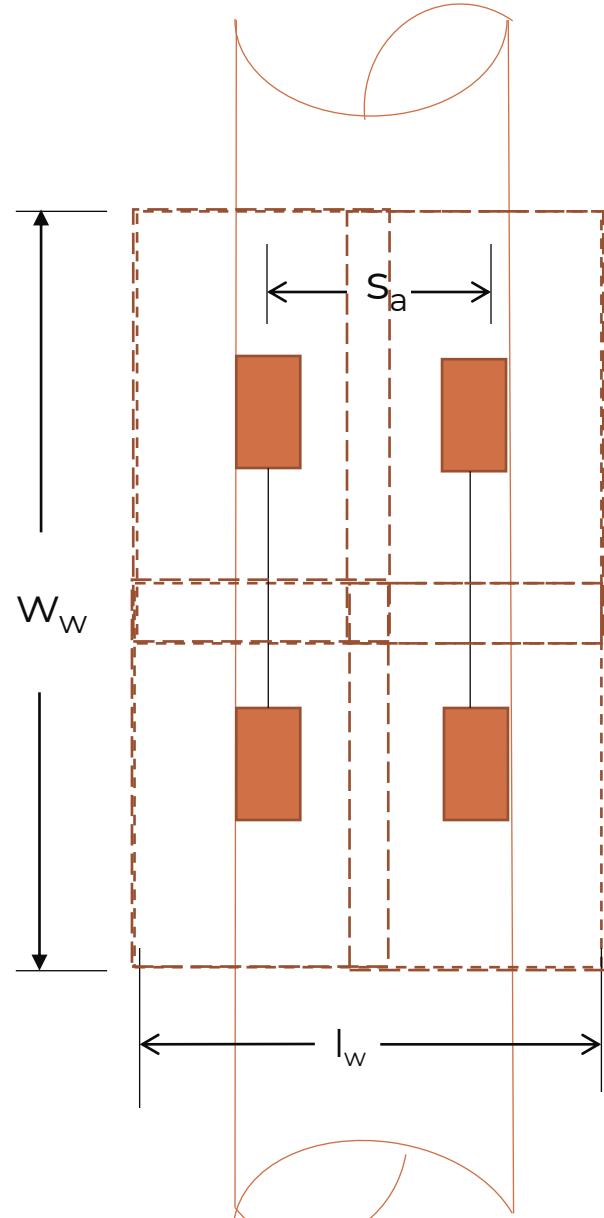
$$w_w = 12.32 \text{ ft}$$

$$l_w = \frac{l_t}{12} + LLDF \times H + 4 \text{ ft}$$

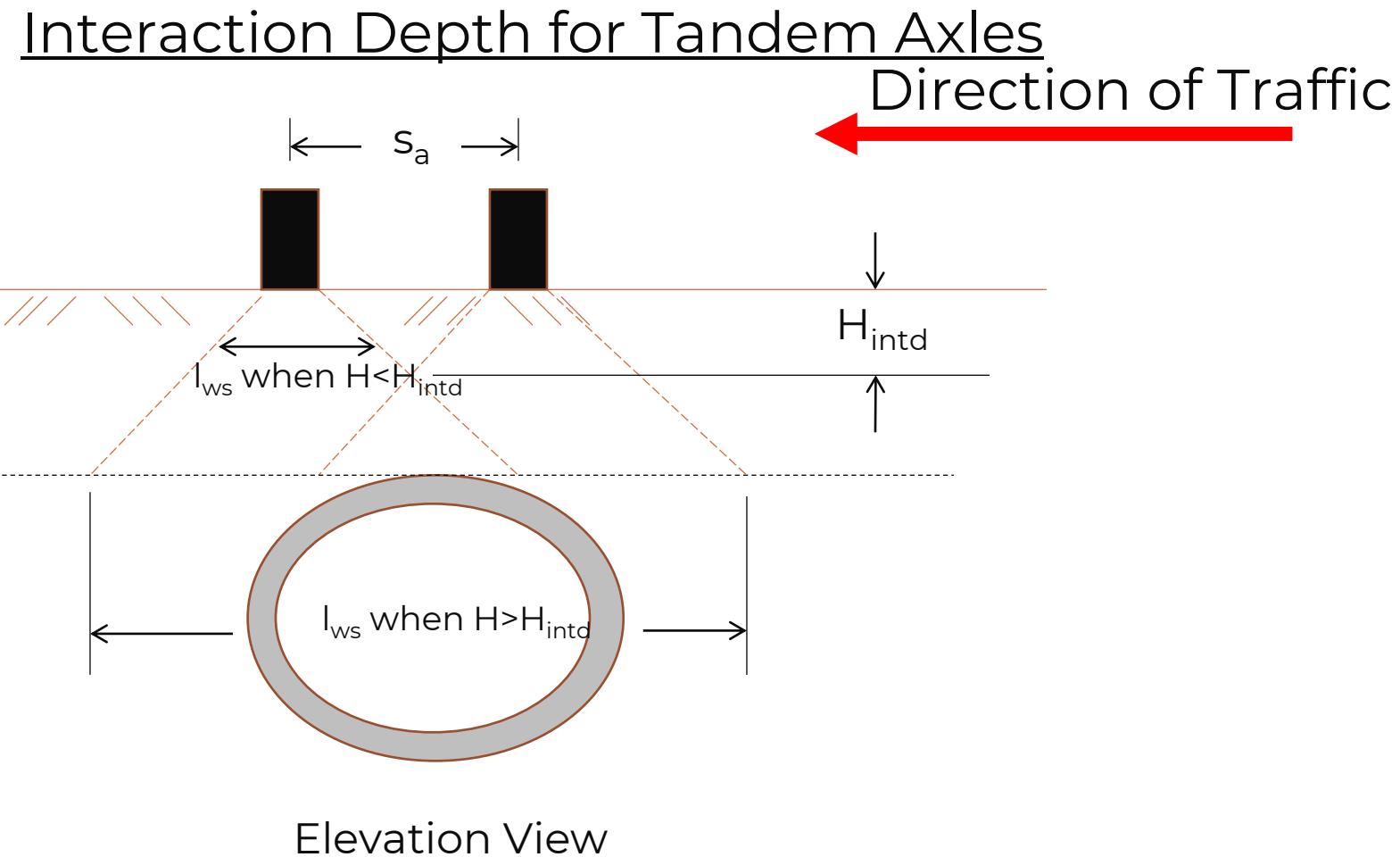
$$l_w = \frac{10}{12} + 1.45 \times 3 + 4 \text{ ft}$$

$$l_w = 9.18 \text{ ft}$$





Plan View



$$A_{LL} = l_w$$

$$w_w$$

$$A_{LL} = 9.18 \times 12.32$$

$$A_{LL} = 113.10 \text{ ft}^2$$



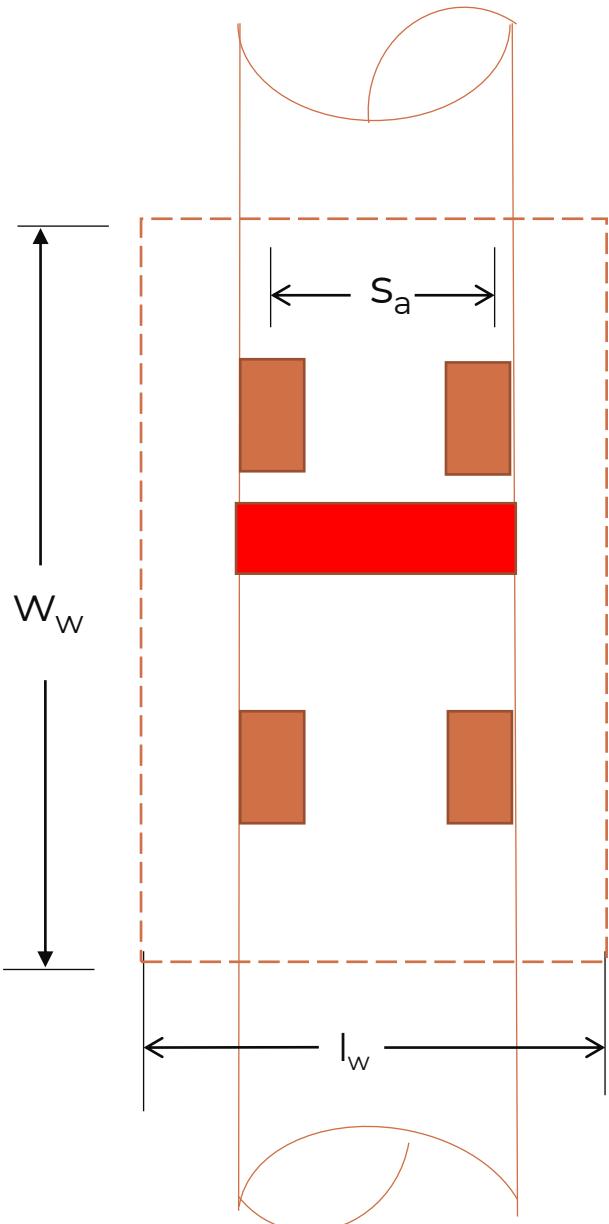
# Determine the Live Load Pressure on the Pipe from Tandem Axle Wheels

$$T_{\text{press}} = \frac{P \left(1 + \frac{IM}{100}\right) (\text{mpf})}{A_{LL}}$$

$$T_{\text{press}} = \frac{2 \times 25,000 \text{ lbs} \left(1 + \frac{20.625}{100}\right) (1.2)}{113.10 \text{ ft}^2}$$

$$T_{\text{press}} = 640 \text{ psf}$$





Dim = smaller of  $B_c$  or  $l_w$   
 $5.92 < 9.18$   
use Dim = 5.92 ft.

$$W_{TL} = \text{Dim} \times \text{Spress}$$

$$W_{TL} = 5.92 \text{ ft} \times 640 \text{ psf}$$

$$W_{TL} = 3,789 \text{ lbs/ft}$$



# Determine the Governing Live Load

- Use the greater of  $W_{SL}$  or  $W_{TL}$ 
  - $W_{SL} = 3,761 \text{ lbs/ft}$
  - $W_{TL} = 3,789 \text{ lbs/ft}$
  - $W_L = 3,789 \text{ lbs/ft}$



# Determine the Earth Load Bedding Factor

Table 12.10.4.3.2b-1—Design Values of Parameters in Bedding Factor Equation

| Pipe Shape                     | $C_A$ | Installation Type | $C_N$ | Projection Ratio, $p$ | $x$   |
|--------------------------------|-------|-------------------|-------|-----------------------|-------|
| Horizontal Elliptical and Arch | 1.337 | 2                 | 0.630 | 0.9                   | 0.421 |
|                                |       | 3                 | 0.763 | 0.7                   | 0.369 |
|                                | 1.021 | 2                 | 0.516 | 0.5                   | 0.268 |
|                                |       | 3                 | 0.615 | 0.3                   | 0.148 |

The value of the parameter  $q$  is taken as:

- For arch and horizontal elliptical pipe:

$$q = 0.23 \frac{p}{F_e} \left( 1 + 0.35 p \frac{B_c}{H} \right) \quad (12.10.4.3.2b-2)$$

- For vertical elliptical pipe:

$$q = 0.48 \frac{p}{F_e} \left( 1 + 0.73 p \frac{B_c}{H} \right) \quad (12.10.4.3.2b-3)$$

Use:  
 $p = 0.9$

Remember:  
 $F_e = 1.40$   
 $B_c = 5.92 \text{ ft}$   
 $H = 3 \text{ ft}$

$$q = 0.23 \frac{0.9}{1.40} \left( 1 + 0.35(0.9) \frac{5.92}{3} \right)$$

$$q = 0.240$$



# Determine the Earth Load Bedding Factor

## *12.10.4.3.2b—Earth Load Bedding Factor for Arch and Elliptical Pipe*

The bedding factor for installation of arch and elliptical pipe shall be taken as:

$$B_{FE} = \frac{C_A}{C_N - xq} \quad (12.10.4.3.2b-1)$$

Table 12.10.4.3.2b-1—Design Values of Parameters in Bedding Factor Equation

| Pipe Shape                     | $C_A$ | Installation Type | $C_N$ | Projection Ratio, $p$ | $x$   |
|--------------------------------|-------|-------------------|-------|-----------------------|-------|
| Horizontal Elliptical and Arch | 1.337 | 2                 | 0.630 | 0.9                   | 0.421 |
|                                |       |                   |       | 0.7                   | 0.369 |
|                                | 1.021 | 3                 | 0.763 | 0.5                   | 0.268 |
|                                |       |                   |       | 0.3                   | 0.148 |
| Vertical Elliptical            | 1.021 | 2                 | 0.516 | 0.9                   | 0.718 |
|                                |       |                   |       | 0.7                   | 0.639 |
|                                | 1.021 | 3                 | 0.615 | 0.5                   | 0.457 |
|                                |       |                   |       | 0.3                   | 0.238 |

Use:

$$C_A = 1.337$$

$$C_N = 0.630$$

$$x = 0.421$$

Remember:

$$q = 0.240$$

$$B_{FE} = \frac{1.337}{0.630 - (0.421)(0.240)}$$

$$B_{FE} = 2.53$$



# Determine the Live Load Bedding Factor

Table 12.10.4.3.2c-1

| Pipe<br>Diameter, in | Fill Height, ft |        |
|----------------------|-----------------|--------|
|                      | < 2 ft          | ≥ 2 ft |
| 12                   | 3.2             | 2.4    |
| 18                   | 3.2             | 2.4    |
| 24                   | 3.2             | 2.4    |
| 30 and larger        | 2.2             | 2.2    |

$$B_{FLL} = 2.2$$



# Determine the D-Load

$$D = \left( \frac{12}{S_i} \right) \left( \frac{W_E + W_F}{B_{FE}} + \frac{W_L}{B_{FLL}} \right) \quad (12.10.4.3.1-1)$$

$$D = \left( \frac{12}{60} \right) \left( \frac{2984 \text{ lbs/ft} + 784 \text{ lbs/ft}}{2.53} + \frac{3789 \text{ lbs/ft}}{2.2} \right)$$

$$D_{0.01} = 642 \text{ lbs/ft/ft}$$



# ASTM C 507/AASHTO M 207 Pipe Classes

- Class HE-A -  $D_{0.01} = 600 \text{ lbs/ft/ft}$
- Class HE-I -  $D_{0.01} = 800 \text{ lbs/ft/ft}$
- Class HE-II -  $D_{0.01} = 1000 \text{ lbs/ft/ft}$
- Class HE-III -  $D_{0.01} = 1350 \text{ lbs/ft/ft}$
- Class HE-IV -  $D_{0.01} = 2000 \text{ lbs/ft/ft}$



# Horizontal Elliptical Pipe

The following Fill Height Tables have been developed by the American Concrete Pipe Association (ACPA) using the indirect design method in accordance with Section 12.10.4.3 of the AASHTO LRFD Bridge Design Specification, 7th Edition, 2014.

Fill Height Tables are based on:

1.  $\gamma_s = 120 \text{ pcf}$
2. AASHTO HL-93 live load

3. Positive Projecting Embankment Condition - this gives conservative results in comparison to trench conditions

4. A projection ratio of 0.9.

## D-Load (lb/ft/ft) for Type 2 Bedding

|             |                |
|-------------|----------------|
| Class HE-A  | Class HE-III   |
| Class HE-I  | Class HE-IV    |
| Class HE-II | Special Design |

| Inside Rise x Inside Span (Inches) | Fill Height (feet) |      |      |      |     |     |     |     |     |     |     |     |      |      |      |
|------------------------------------|--------------------|------|------|------|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|
|                                    | 0.5                | 1    | 1.5  | 2    | 2.5 | 3   | 4   | 5   | 6   | 7   | 8   | 9   | 10   | 11   | 12   |
| 14 x 23                            | 1308               | 1140 | 1044 | 1160 | 942 | 815 | 714 | 709 | 742 | 797 | 860 | 813 | 901  | 989  | 1078 |
| 19 x 30                            | 1445               | 1464 | 1323 | 1168 | 945 | 817 | 719 | 710 | 743 | 796 | 857 | 805 | 892  | 979  | 1065 |
| 22 x 34                            | 1278               | 1298 | 1291 | 1112 | 910 | 789 | 703 | 698 | 733 | 788 | 849 | 801 | 887  | 973  | 1059 |
| 24 x 38                            | 1148               | 1168 | 1196 | 1071 | 879 | 765 | 690 | 688 | 726 | 781 | 842 | 798 | 884  | 969  | 1054 |
| 27 x 42                            | 1042               | 1063 | 1091 | 1023 | 838 | 737 | 671 | 674 | 714 | 768 | 828 | 789 | 873  | 957  | 1041 |
| 29 x 45                            | 979                | 1002 | 1030 | 987  | 838 | 739 | 679 | 684 | 726 | 782 | 844 | 806 | 892  | 978  | 1063 |
| 32 x 49                            | 904                | 928  | 956  | 908  | 813 | 720 | 668 | 678 | 721 | 777 | 839 | 805 | 890  | 976  | 1061 |
| 34 x 53                            | 948                | 865  | 893  | 864  | 780 | 699 | 659 | 672 | 717 | 773 | 835 | 804 | 889  | 974  | 1059 |
| 38 x 60                            | 925                | 882  | 826  | 833  | 733 | 676 | 647 | 666 | 713 | 770 | 833 | 808 | 892  | 977  | 1061 |
| 43 x 68                            | 827                | 851  | 826  | 798  | 705 | 655 | 633 | 658 | 707 | 765 | 828 | 809 | 893  | 977  | 1061 |
| 48 x 76                            | 751                | 777  | 803  | 767  | 681 | 637 | 621 | 652 | 703 | 761 | 825 | 810 | 894  | 978  | 1062 |
| 53 x 83                            | 699                | 726  | 753  | 746  | 665 | 626 | 617 | 651 | 702 | 761 | 825 | 815 | 899  | 983  | 1066 |
| 58 x 91                            | 650                | 678  | 705  | 724  | 645 | 612 | 610 | 647 | 699 | 759 | 824 | 818 | 901  | 985  | 1068 |
| 63 x 98                            | 616                | 644  | 672  | 697  | 637 | 606 | 610 | 648 | 701 | 761 | 826 | 898 | 907  | 990  | 1073 |
| 68 x 106                           | 582                | 611  | 639  | 665  | 638 | 607 | 612 | 651 | 704 | 764 | 829 | 901 | 975  | 993  | 1076 |
| 72 x 113                           | 559                | 588  | 617  | 656  | 643 | 610 | 617 | 656 | 709 | 769 | 835 | 907 | 981  | 999  | 1082 |
| 77 x 121                           | 534                | 564  | 594  | 659  | 647 | 611 | 619 | 659 | 712 | 773 | 838 | 910 | 984  | 1060 | 1085 |
| 82 x 128                           | 518                | 548  | 578  | 661  | 643 | 615 | 620 | 662 | 715 | 776 | 841 | 913 | 987  | 1062 | 1139 |
| 87 x 136                           | 501                | 531  | 561  | 662  | 626 | 616 | 621 | 663 | 717 | 777 | 843 | 914 | 988  | 1063 | 1139 |
| 92 x 143                           | 489                | 520  | 550  | 667  | 627 | 609 | 626 | 668 | 722 | 783 | 848 | 920 | 994  | 1069 | 1145 |
| 97 x 151                           | 477                | 507  | 538  | 670  | 631 | 612 | 628 | 671 | 726 | 787 | 852 | 924 | 998  | 1073 | 1149 |
| 106 x 166                          | 460                | 491  | 522  | 679  | 641 | 623 | 634 | 679 | 734 | 796 | 862 | 934 | 1008 | 1083 | 1159 |
| 116 x 180                          | 451                | 483  | 514  | 689  | 653 | 636 | 648 | 689 | 745 | 807 | 873 | 945 | 1020 | 1095 | 1172 |

Note: The ACPA Fill Height Tables include the larger of the two live load cases. In this instance, the live load case where the truck travels perpendicular to the span gives a slightly higher result than the case we analyzed, where the truck is traveling parallel to the span.  
(676 lbs/ft/ft vs. 642 lbs/ft/ft)





# The End

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